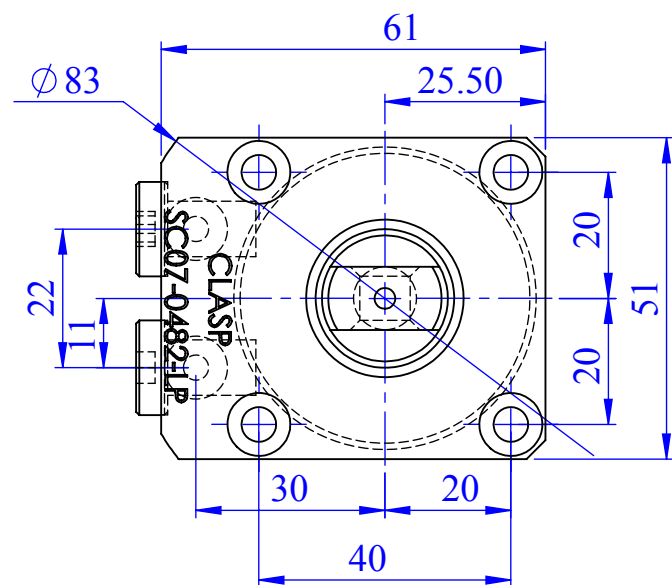
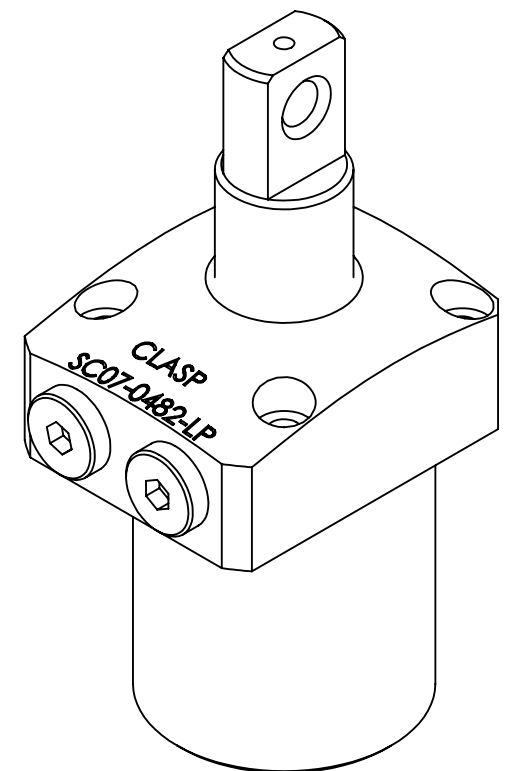
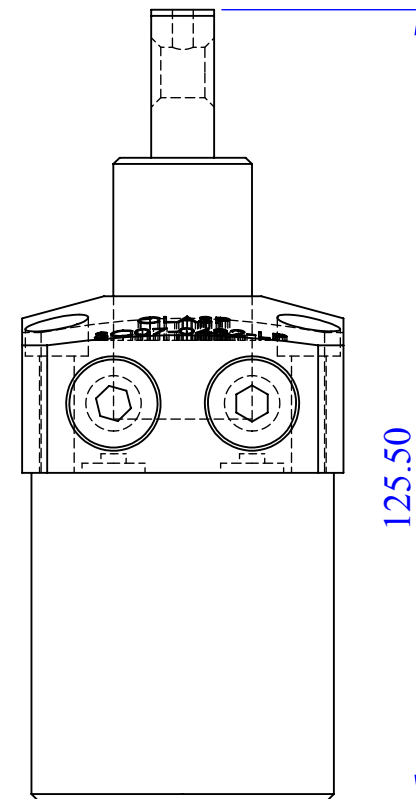
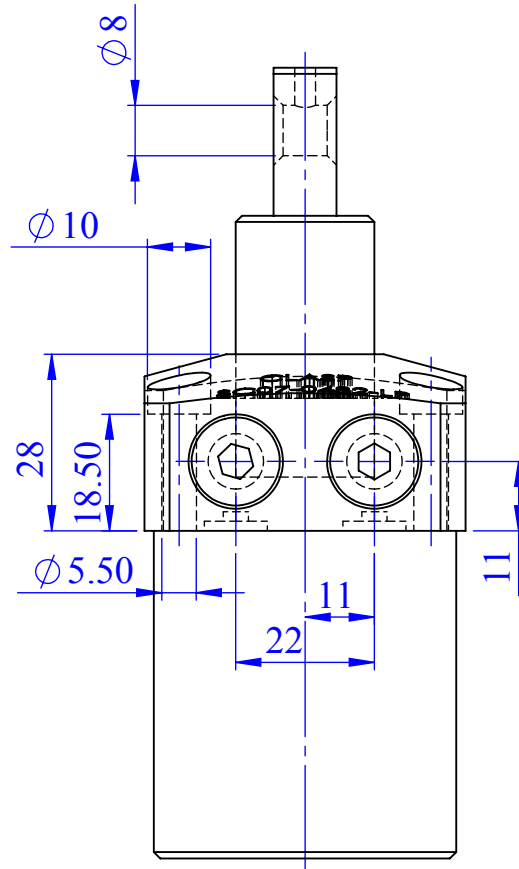
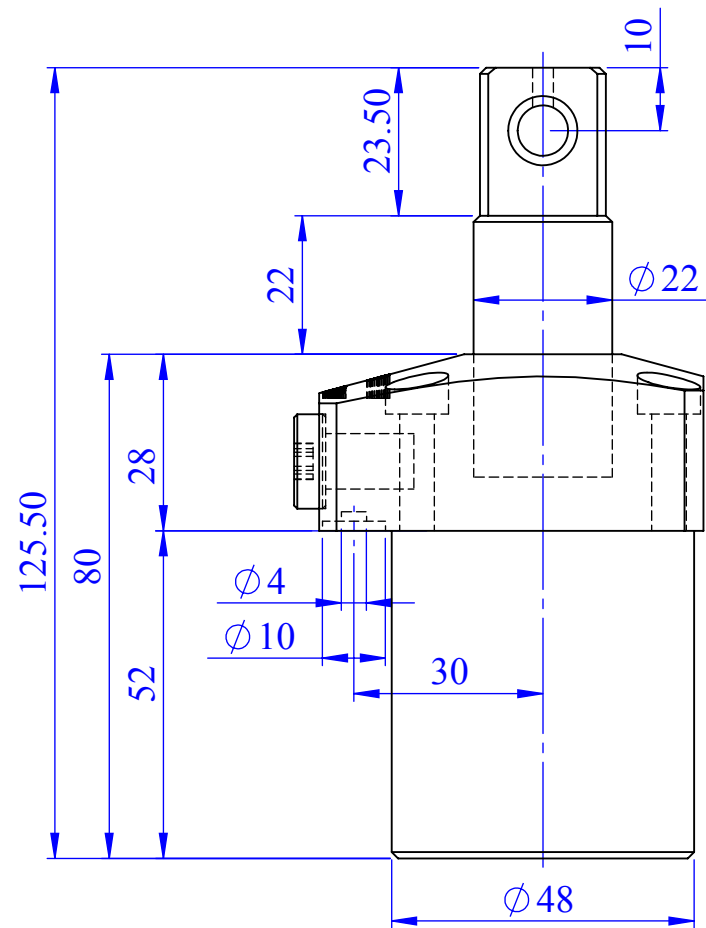





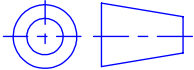


DEBURR



SC07-0482-LP

Bore dia - 35mm
Piston dia - 22mm
Swing stroke 90° - 10mm
straight stroke - 10mm
Full stroke - 20mm

Surface Finish																ZONE	SCALE	1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	--					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT			
																	SWING	Wt.Kgs			
				DESCRIPTION												Qty.	01	Casting/forging/ welding drg.no			
Drawn	Prabhakar			DESCRIPTION																	
Checked	Prabhakar			SWING CYLINDER																	
Approved	19/09/21																				
Date	19/09/21			SC07-0482-LP												Drawing NO					
Clamping elements type				CLASP BANGALORE-72												SHEET: 1 of 1					
																				Sheet No:	
																				1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°