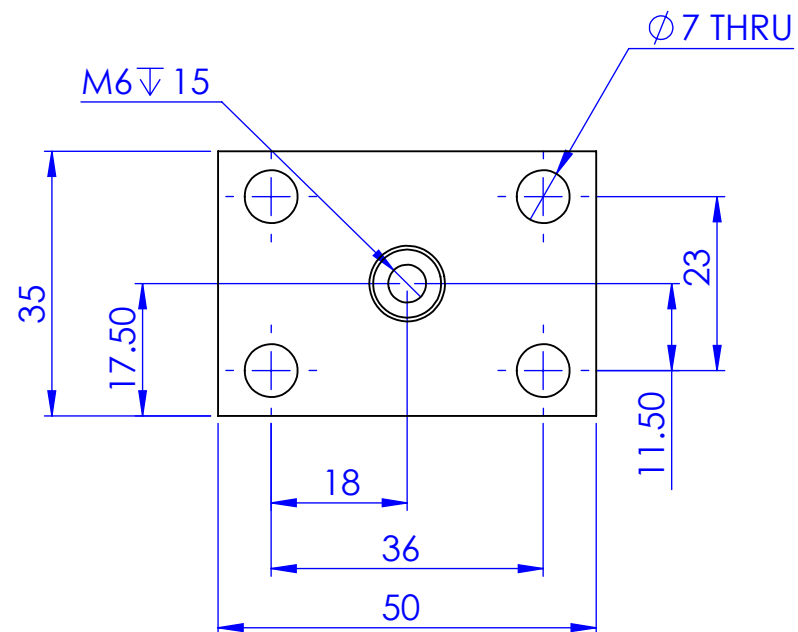
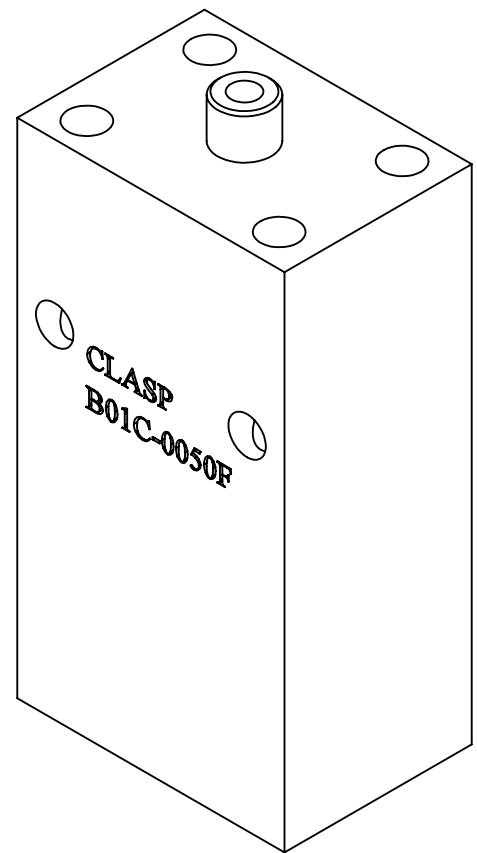
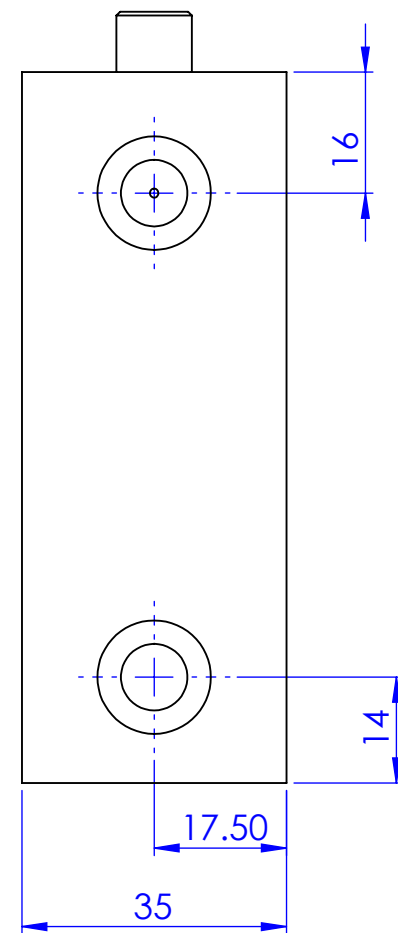
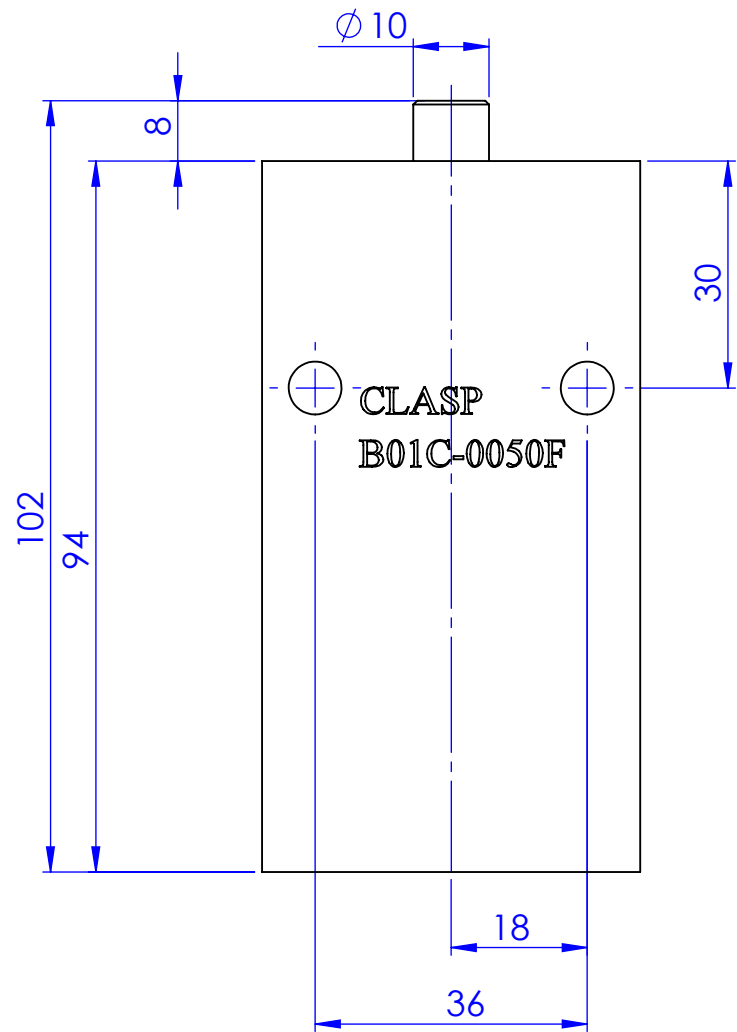





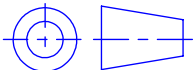


DEBURR



**B01C-0050-F**  
Bore dia - 16mm  
Piston dia - 10mm  
Full stroke -50mm  
Lock cyl.area - 2cmsq

Surface Finish																ZONE	SCALE	1:1		
Ra Value $\mu m$	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100							
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12						---		
																	GROUP No:—	WEIGHT		
																	Block			
			DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		<b>B01C-0050-F</b>																	
Approved	19/09/21		<b>Block cylinder</b>																	
Date	19/09/21															Drawing NO				
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>													SHEET: 1 of 1				
																		Sheet No:		
																		1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$	$\pm 0.8$	$\pm 1.2$	$\pm 1^\circ$	$\pm 30^\circ$	$\pm 10^\circ$	$\pm 20^\circ$