



Surface Finish																ZONE	SCALE	1:1	PROJECTION			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.2	1.6	2.5	5.0	10					MATERILAS	— —				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12										
																	GROUP No:—		WEIGHT			
																	Block		Wt.Kgs			
		DESCRIPTION													Qty.		Casting/forging/ welding drg.no					
Drawn	Prabhakar	B01C-850-M Block cylinder													01							
Checked	Prabhakar																					
Approved	19/09/21														Drawing NO							
Date	19/09/21																					
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1						
																				Sheet No:		
																				1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°