




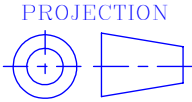


DEBURR

TC03-M657-L
Bore dia - mm
Piston dia - mm
Stroke - 40mm
Area - 15.9cmsq

Surface Finish																ZONE	SCALE	1:1								
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS										
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					EN8									
																	GROUP No:—		WEIGHT							
																	TOC		Wt.Kgs							
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no									
Drawn	Prabhakar	T03C-M657-L threaded pusher													01											
Checked	Prabhakar																									
Approved	19/09/21														Drawing NO											
Date	19/09/21																									
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1										
																Sheet No:										
																1/1										

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

CLASP
BANGALORE-72