




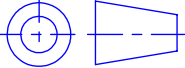


DEBURR

B01C-125-F
Bore dia - 25mm
Piston dia - 14mm
Full stroke -25mm
Lock cyl.area - 4.9cmsq

Surface Finish														ZONE	SCALE	1:1	PROJECTION		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	50	100		MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																GROUP No:—		WEIGHT	
																Block		Wt.Kgs	
		DESCRIPTION														Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar	B01C-125-F Block cylinder														01			
Checked	Prabhakar																		
Approved	19/09/21															Drawing NO			
Date	19/09/21																		
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1			
																		Sheet No:	
																		1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°