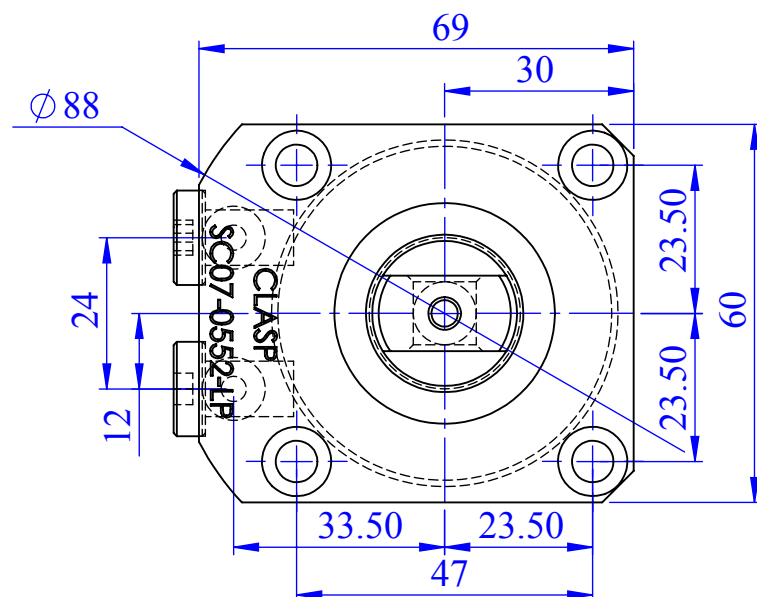
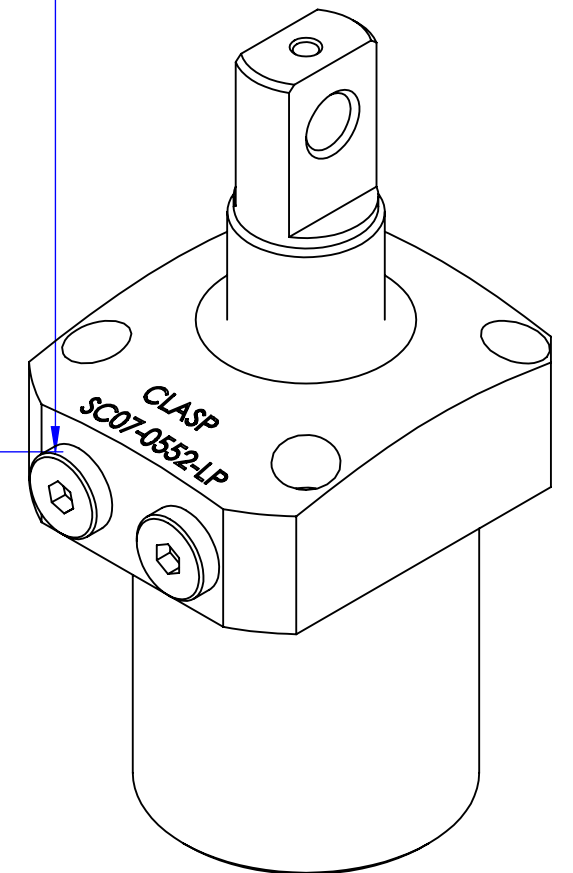
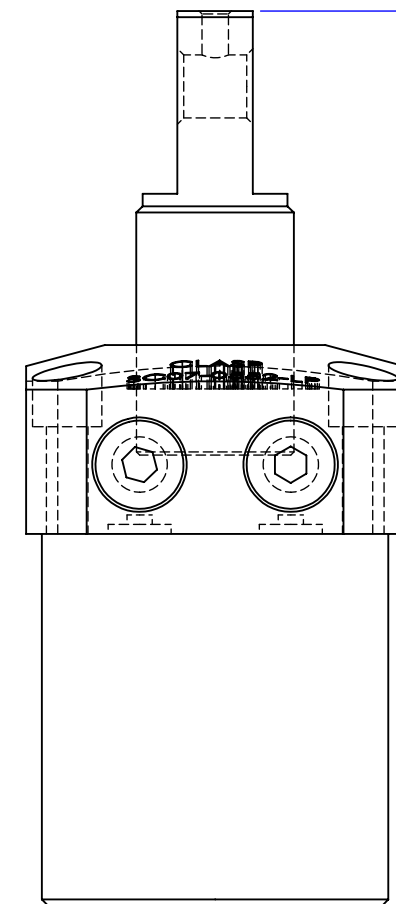
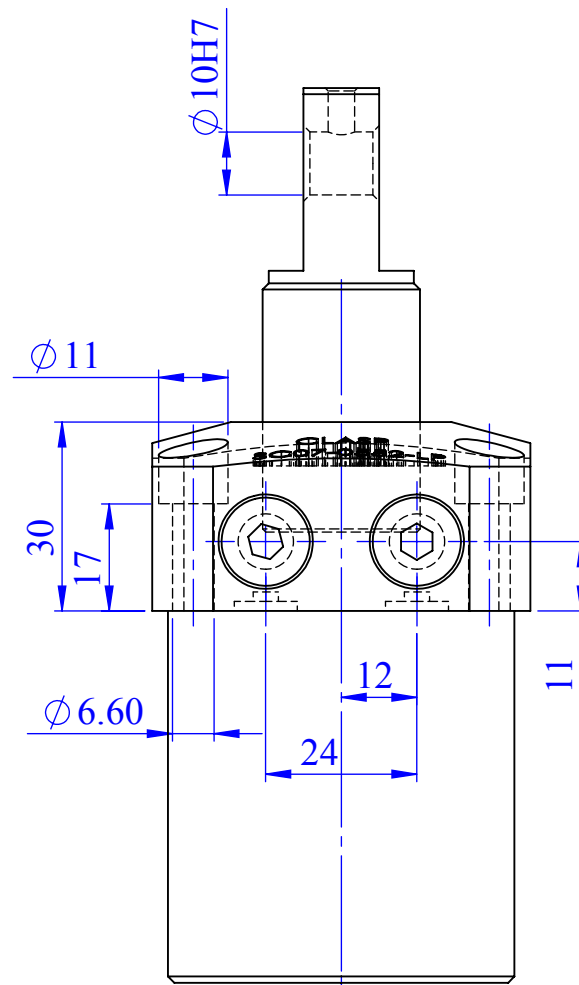
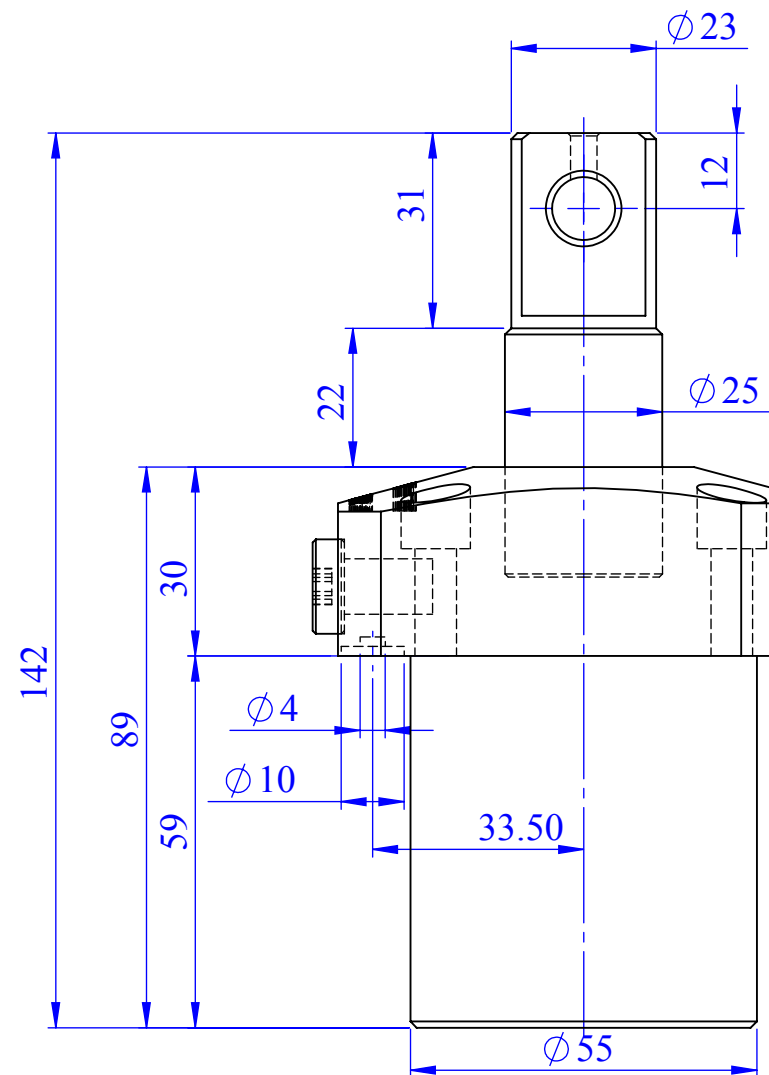




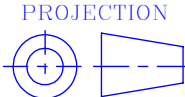


DEBURR



SC07-0552-L  
Bore dia - 40mm  
Piston dia - 25mm  
Swing stroke 90° - 12mm  
straight stroke - 10mm  
Full stroke - 22mm

Surface Finish																	ZONE	SCALE	1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS						
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	SWING	WEIGHT	Wt.Kgs		
			DESCRIPTION														Qty.	01	Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION																			
Checked	Prabhakar		SWING CYLINDER																			
Approved	19/09/21		SC07-0552-LP																			
Date	19/09/21																Drawing NO					
Clamping elements type	CLASP BANGALORE-72																SHEET: 1 of 1					
																					Sheet No:	
																					1/1	

DATE

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