




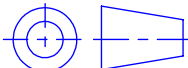


TC03-M808-S  
Bore dia -                - mm  
Piston dia -             - mm  
Stroke                    - 16mm  
Area                      - 23.8cmsq

Surface Finish														ZONE	SCALE	1:1		
Ra Value $\mu\text{m}$	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				EN8		
																GROUP No:–	WEIGHT	
																T0C	Wt.Kgs	
			DESCRIPTION												Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION															
Checked	Prabhakar		<b>T03C-M808-S threaded pusher</b>															
Approved	19/09/21																	
Date	19/09/21														Drawing NO			
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>												SHEET: 1 of 1			
																	Sheet No:	
																	1/1	

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°