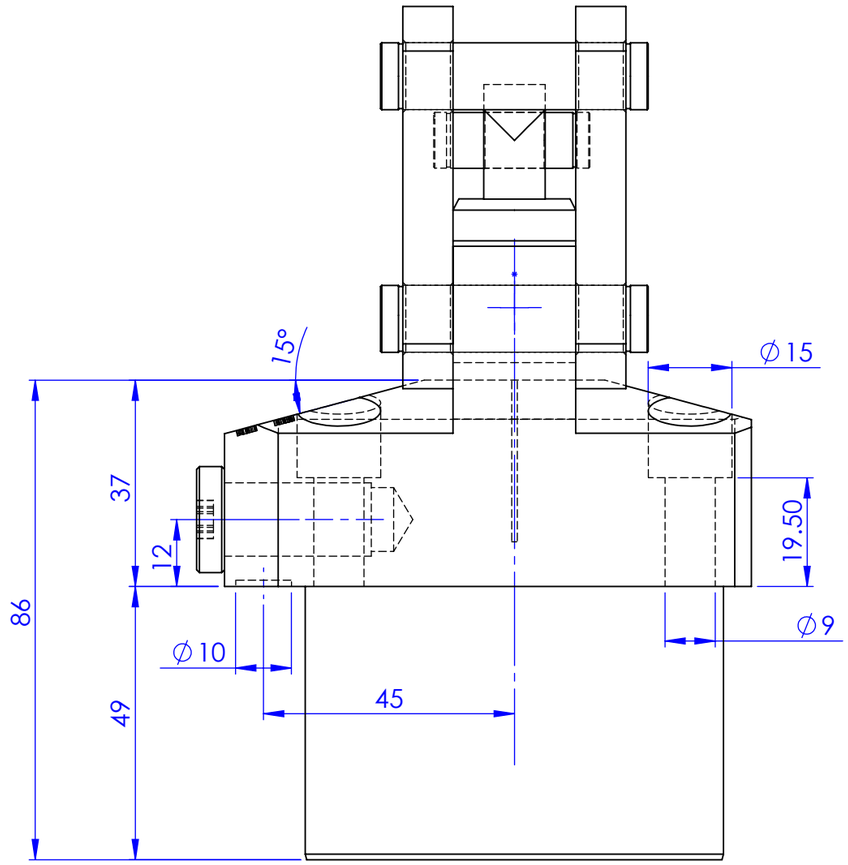
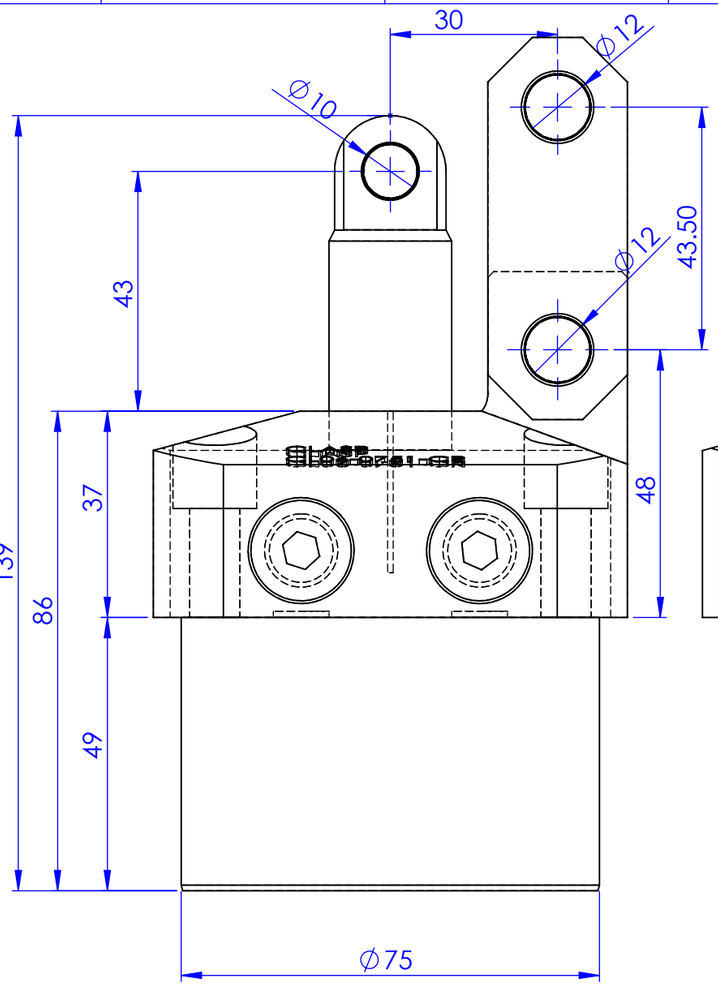
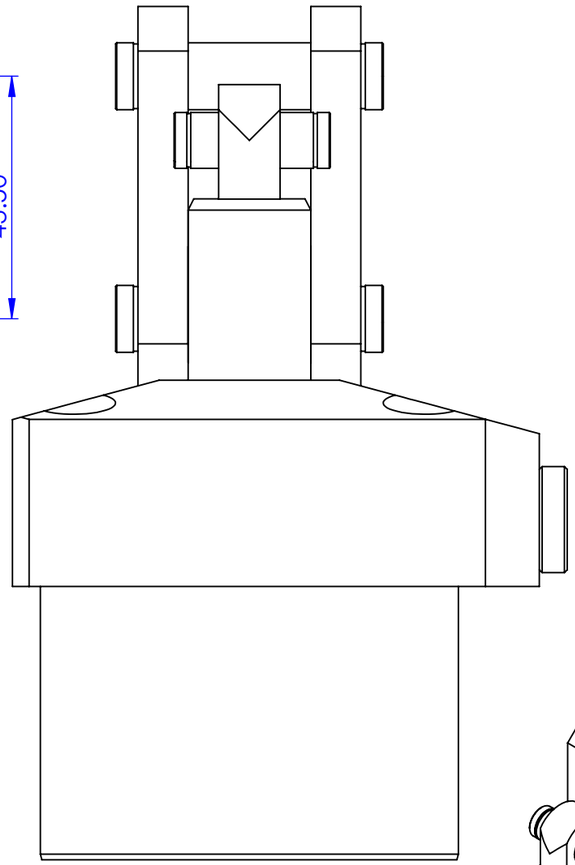
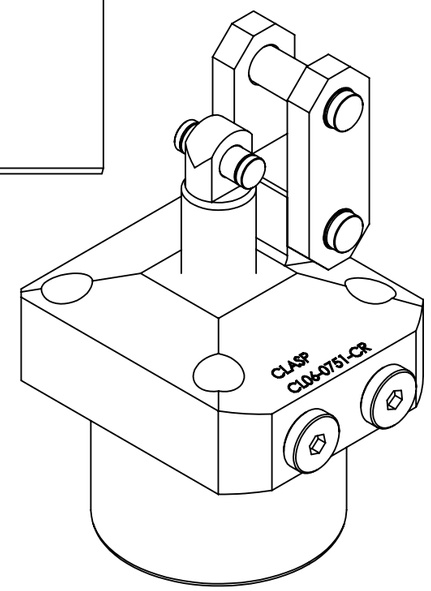
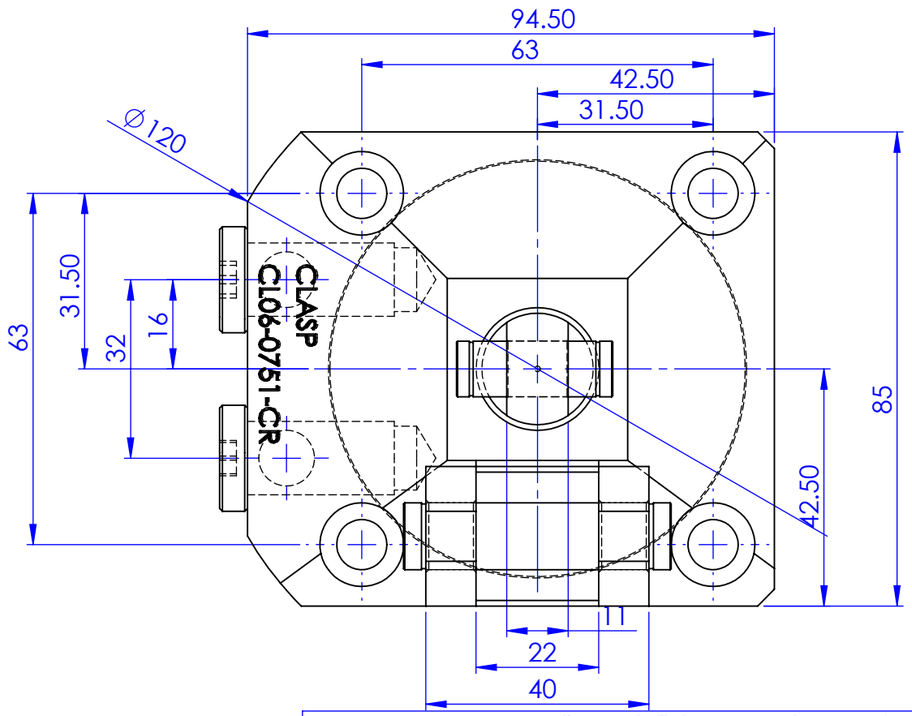
DEBURR











CL06-0751-CR
Bore dia - 55mm
Piston dia - 22mm
Full stroke -35mm
Locking stroke -32mm
Lock cyl.area - 23.7cmsq

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish													ZONE	SCALE 1:1	PROJECTION
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 / 100		MATERILAS – –	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		GROUP No:– LINK	WEIGHT 4.2KG
														Qty. – –	Casting/forging/ welding drg.no
Drawn	Prabhakar	DESCRIPTION												Drawing NO	
Checked	Prabhakar	DESCRIPTION												SHEET: 1 of 1	
Approved	19/09/21	CL06-0751-CR													Sheet No: 1/1
Date	19/09/21														
Clamping elements type		CLASP BANGALORE-72													