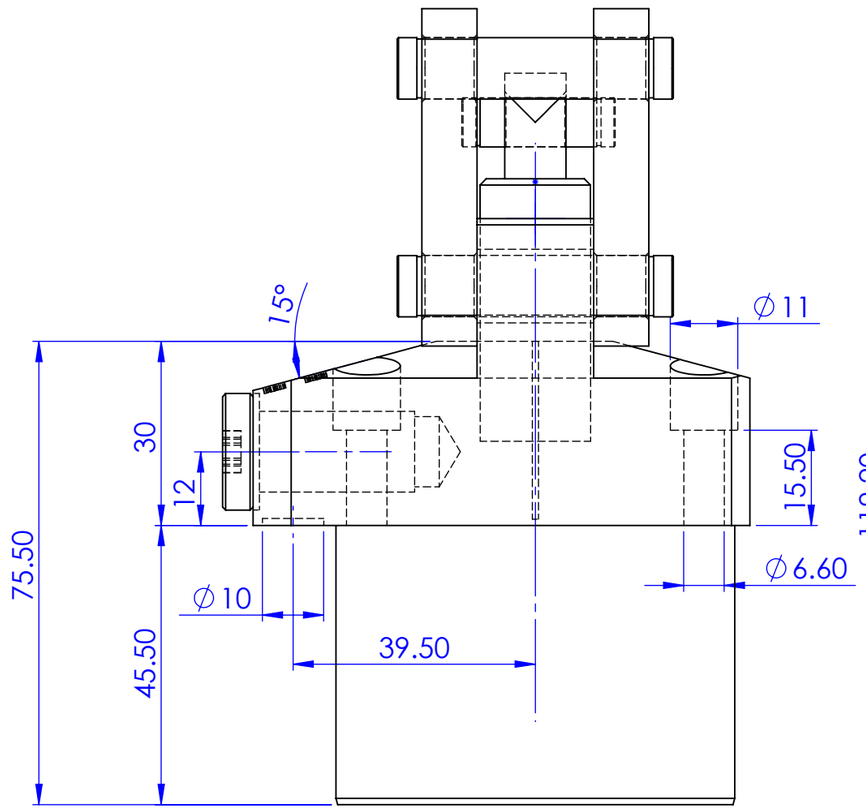
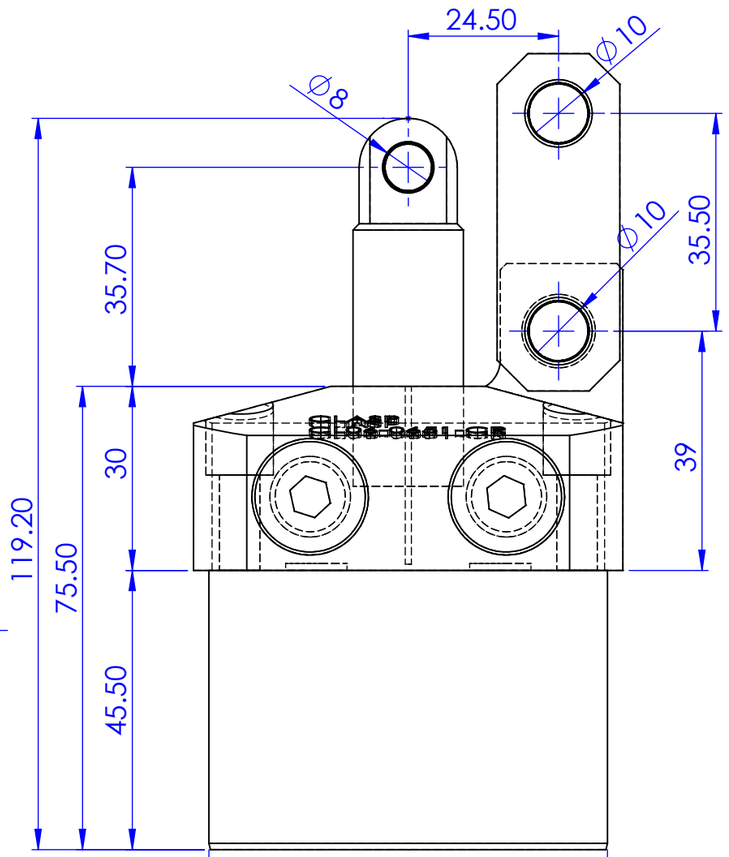
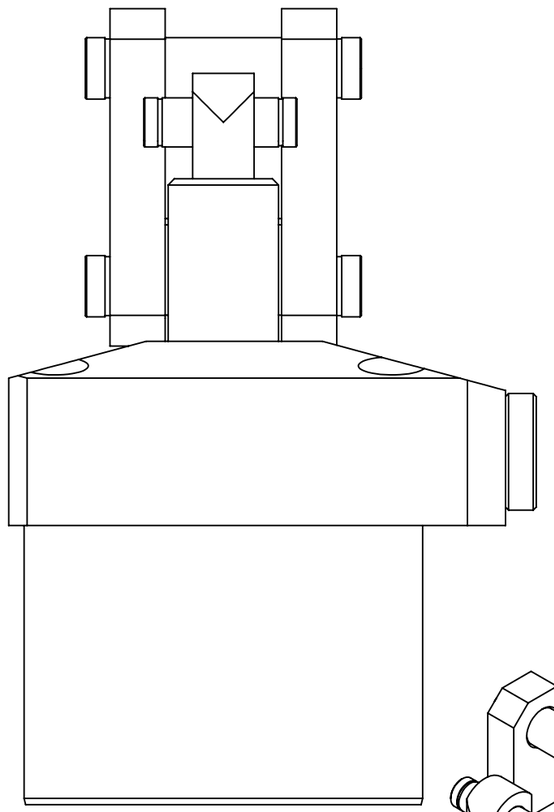
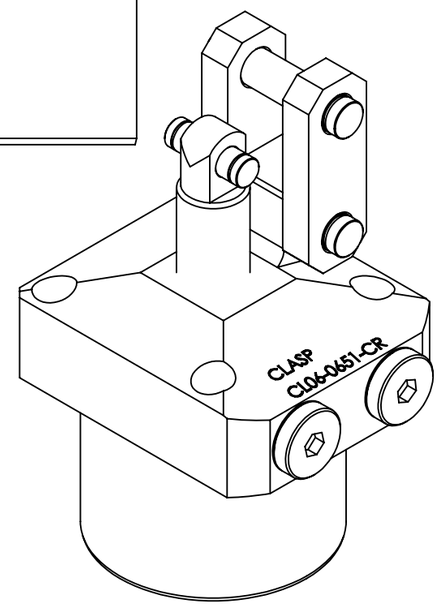
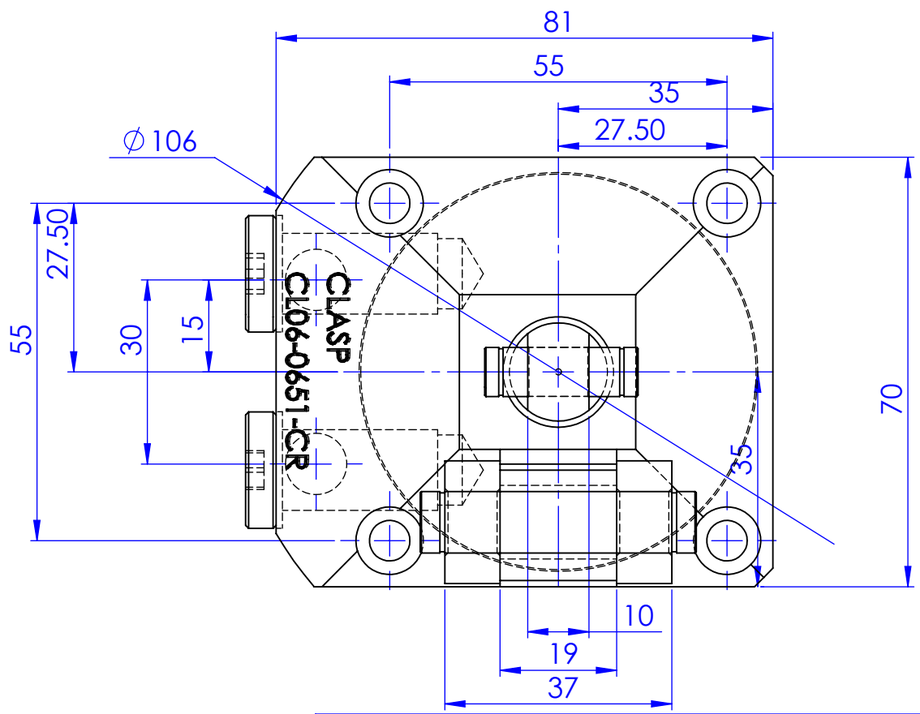
DEBURR






# CL06-0651-CR

Bore dia - 45mm
Piston dia - 18mm
Full stroke -29.5mm
Locking stroke - 26.5mm
Lock cyl.area - 15.9cmsq

| Surface Finish | | | | | | | | | | | | | ZONE |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Ra Value µm | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.8 | 1.6 | 3.2 | 6.3 | 12.5 | 25 | 50 - 100 | |
| Ra Symbol | N1 | N3 | N2 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | N12 | |

| | | DESCRIPTION |
|---|---|---|
| Drawn | Prabhakar | DESCRIPTION |
| Checked | Prabhakar | **CL06-0651-CR** |
| Approved | 19/09/21 | |
| Date | 19/09/21 | |
| Clamping elements type | | **CLASP BANGALORE-72** |

| SCALE 1:1 | PROJECTION |
|---|---|
| MATERILAS -- | |
| GROUP No:- LINK | WEIGHT 2.5KG |
| Qty. -- | Casting/forging/ welding drg.no |
| Drawing NO | |
| SHEET: 1 of 1 | |
| | Sheet No: 1/1 |

Genaral Tolerance where not specified

| Liner – length or Diameter | | | | | Angular–length of shoter side of the angle | | | | |
|---|---|---|---|---|---|---|---|---|---|
| 0.5–6 | 6–30 | 30–120 | 120–315 | 315–1000 | 1000–2000 | Upto 6 | 6–30 | 30–120 | 120–400 |
| ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±1° | ±30° | ±10° | ±20° |