







**B01C-650-M**  
Bore dia - 63mm  
Piston dia - 40mm  
Full stroke -50mm  
Lock cyl.area - 31.15cmsq

Surface Finish																ZONE	SCALE	1:1		
Ra Value $\mu\text{m}$	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.5	2.0	2.5	50	100		MATERILAS	---			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	Block			
			DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION																		
Checked	Prabhakar	<b>B01C-650-M</b> <b>Block cylinder</b>																		
Approved	19/09/21																			
Date	19/09/21														Drawing NO					
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>													SHEET: 1 of 1		Sheet No: 1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

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DEBURR