








Surface Finish														ZONE	SCALE	1:1	PROJECTION		
Ra Value μm	0.02	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	50	100		MATERILAS	EN8		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																GROUP No:—		WEIGHT	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°