








DEBURR

CLASP
B01C-825F

B01C-825-F
Bore dia - 80mm
Piston dia -50mm
Full stroke -25mm
Lock cyl.area - 50.24cmsq

Surface Finish														ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.5	50	100		MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12						
																GROUP No:—	WEIGHT	
																Block	Wt.Kgs	
		DESCRIPTION													Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION																
Checked	Prabhakar	B01C-825-F																
Approved	19/09/21	Block cylinder																
Date	19/09/21														Drawing NO			
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1		Sheet No: 1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°