

SC07-0652-LP







Bore dia - 50mm

Piston dia - 30mm

Swing stroke 90° -13mm

straight stroke - 10mm

Full stroke - 23mm

Surface Finish											ZONE		SCALE	1:1		PROJECTION		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	MATERILAS				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		---				
														GROUP No:—		WEIGHT		
														SWING		Wt.Kgs		
			DESCRIPTION															
Drawn	Prabhakar		DESCRIPTION										Qty.		01		Casting/forging/ welding drg.no	
Checked	Prabhakar		SWING CYLINDER															
Approved	19/09/21																	
Date	19/09/21																	
Clamping elements type			CLASP BANGALORE-72										SHEET: 1 of 1				Sheet No: 1/1	

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°