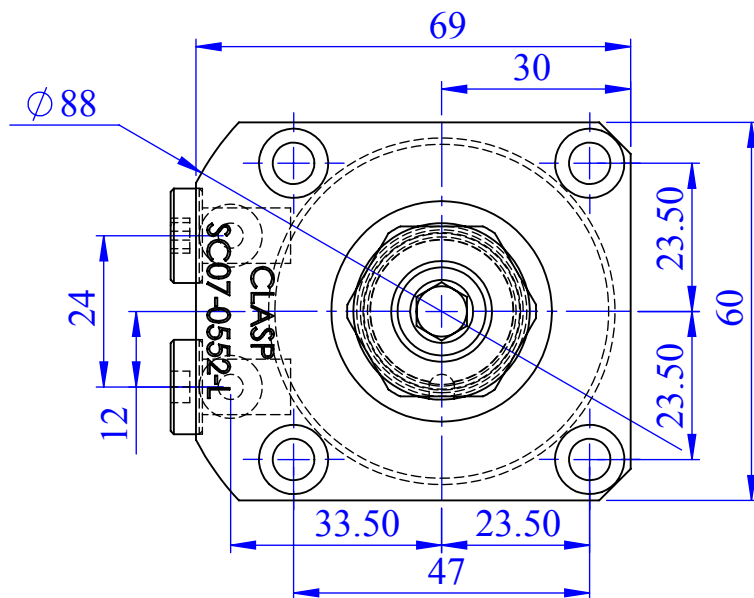
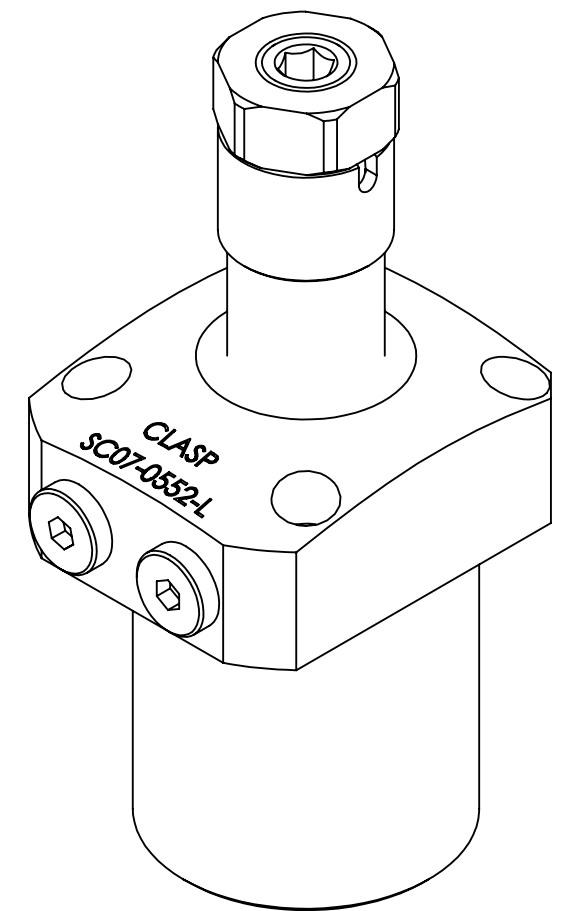
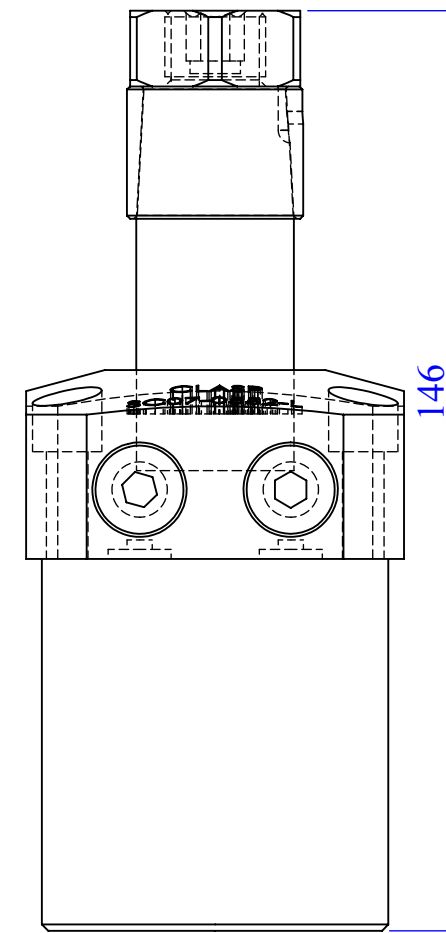
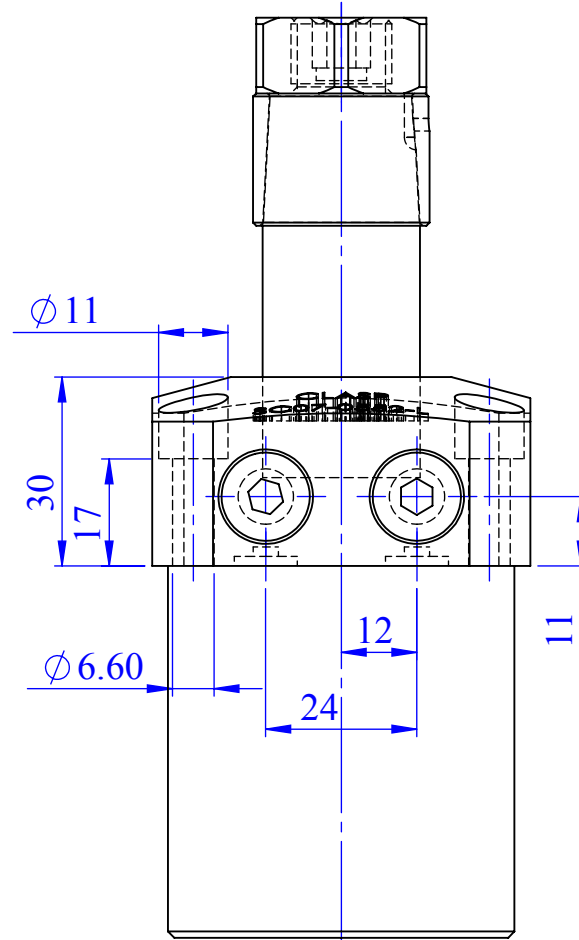
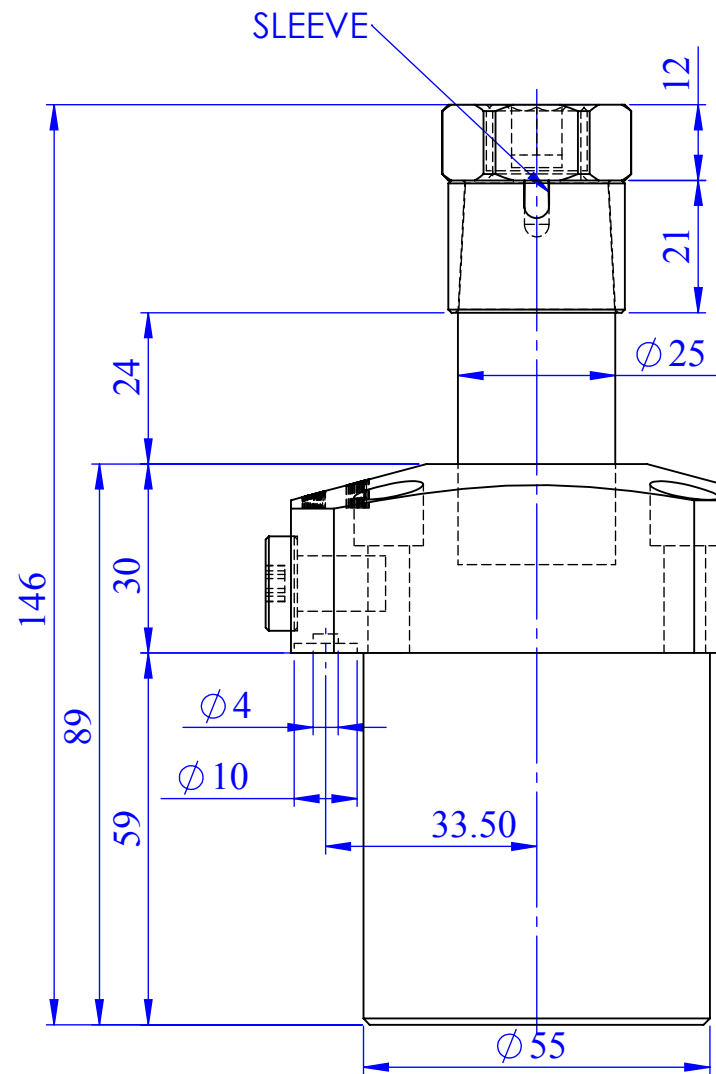





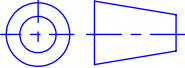


DEBURR



SC07-0552-L
Bore dia - 40mm
Piston dia - 25mm
Swing stroke 90° -12mm
stright stroke - 10mm
Full stroke - 22mm

Surface Finish																					ZONE	SCALE	1:1		PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	5.0	10	20	40	80	160	320	50	100			MATERILAS	---					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12									GROUP No:—		WEIGHT			
																					SWING		Wt.Kgs			
			DESCRIPTION														Qty.		01		Casting/forging/ welding drg.no					
Drawn	Prabhakar		DESCRIPTION																							
Checked	Prabhakar		SWING CYLINDER																							
Approved	19/09/21																									
Date	19/09/21		SC07-0552-L														Drawing NO									
Clamping elements type																										
			CLASP BANGALORE-72														SHEET: 1 of 1				Sheet No: 1/1					

DATE

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