






B01C-710-F  
Bore dia - 75mm  
Piston dia - 45mm  
Full stroke -100mm  
Lock cyl.area - 44.15cmsq

Surface Finish															ZONE		SCALE	1:1	
Ra Value $\mu\text{m}$	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100	MATERILAS					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				GROUP No:—		WEIGHT	
																Block		Wt.Kg:	
																		Casting/forging welding drg.no	
			DESCRIPTION										Qty.  01  Drawing NO						
Drawn	Prabhakar		DESCRIPTION																
Checked	Prabhakar		<b>B01C-710-F</b>																
Approved	19/09/21		<b>Block cylinder</b>																
Date	19/09/21																		
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>										SHEET: 1 of 1						
															Sheet No				
															1/1				

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°