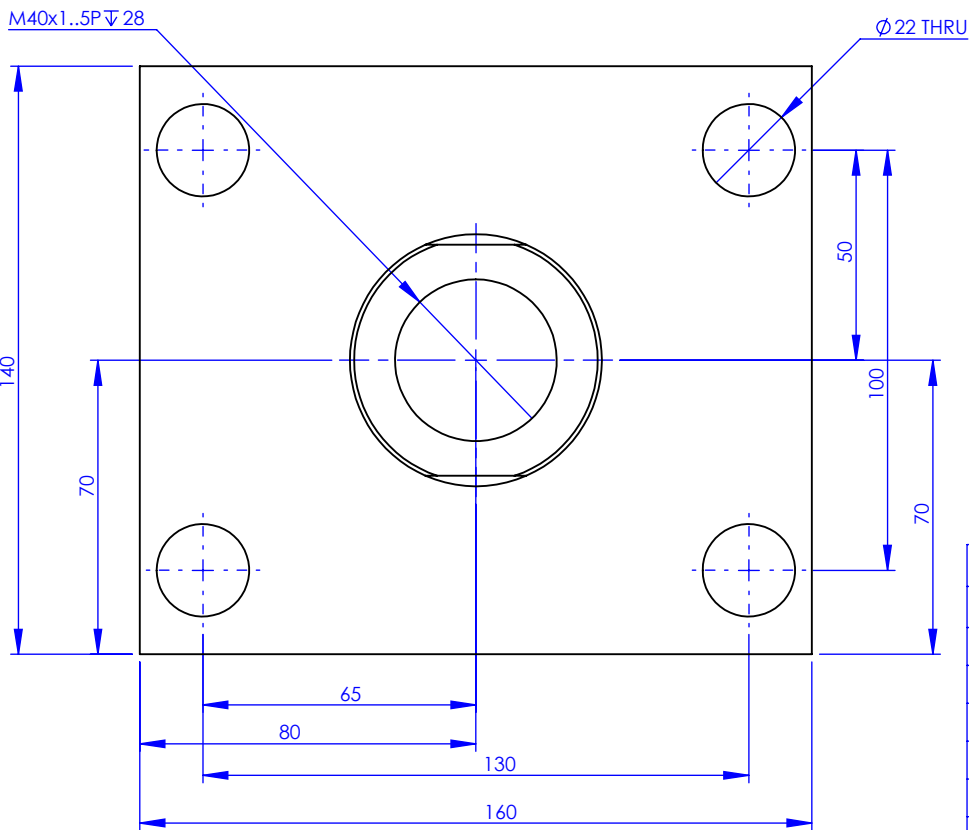
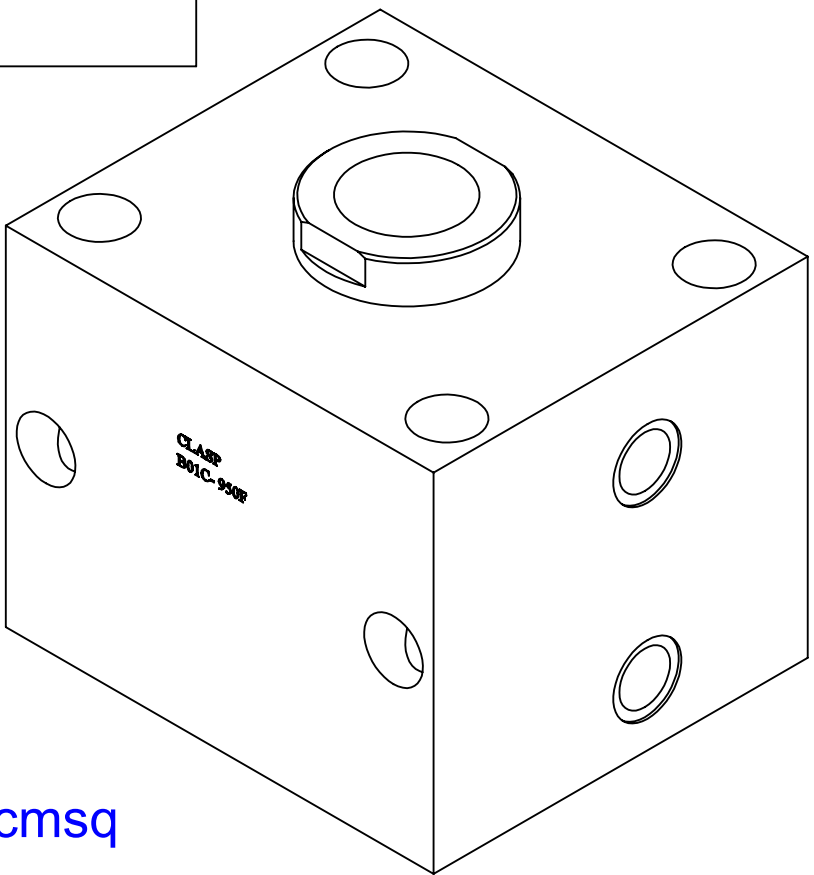
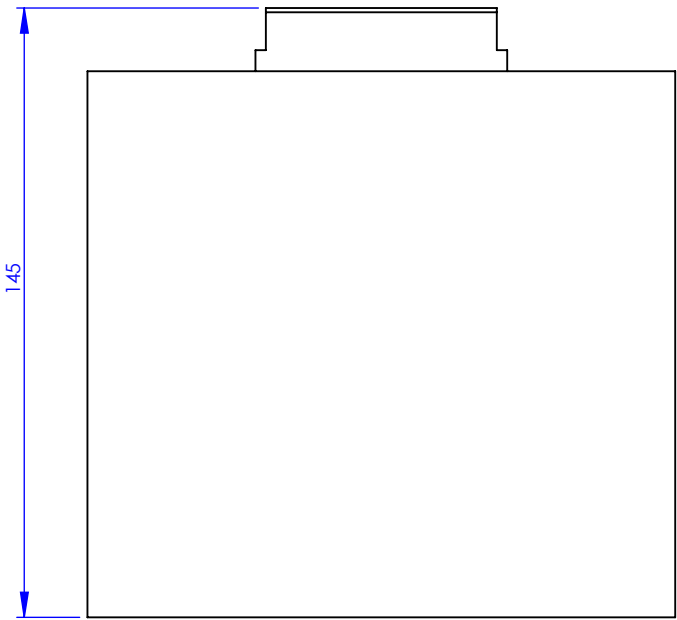
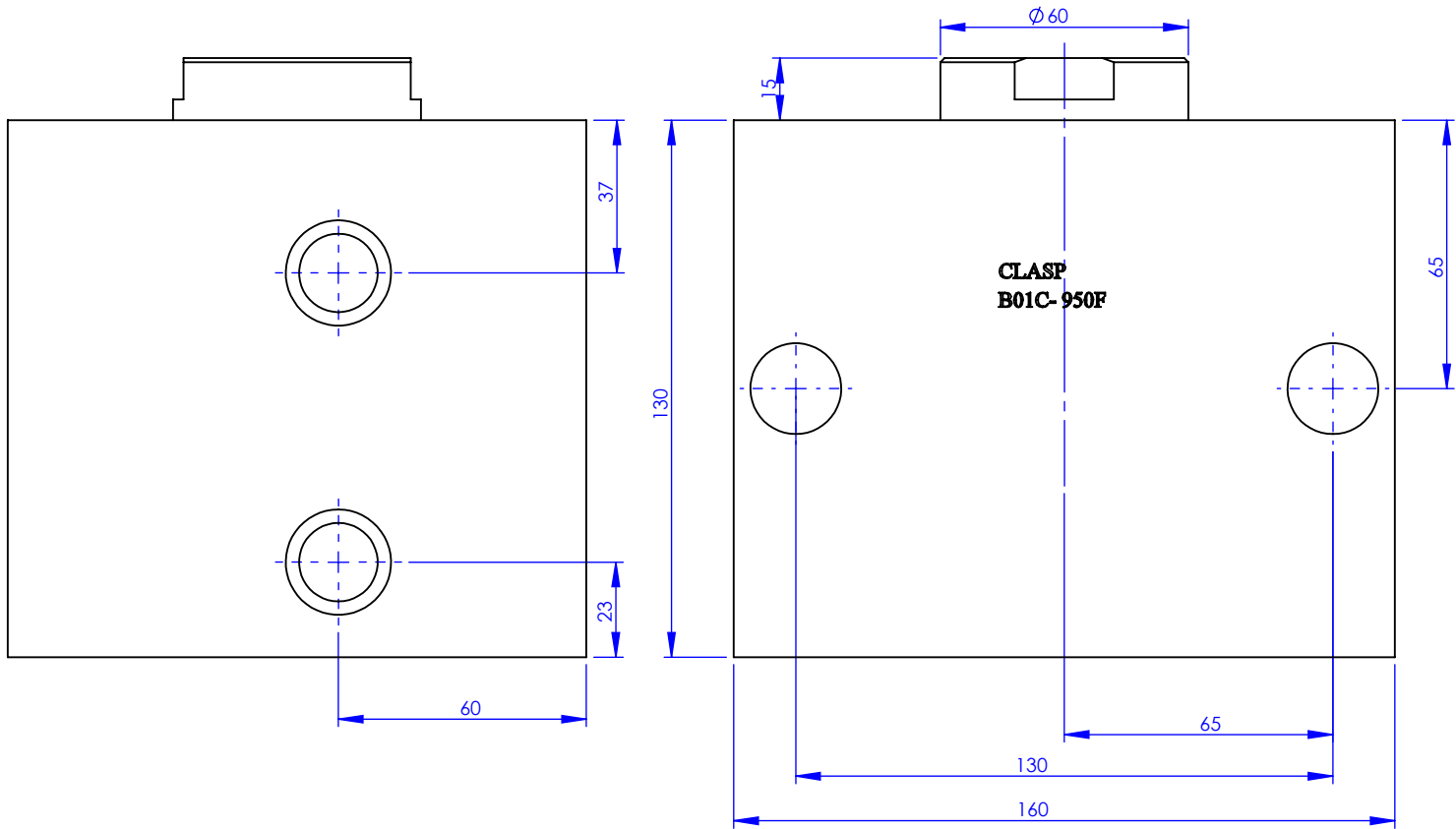


DEBURR



B01C-950-F
Bore dia -100mm
Piston dia - 60mm
Full stroke -50mm
Lock cyl.area - 78.5cmsq

Surface Finish																ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	---			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12								
																	GROUP No:—	WEIGHT		
																	Block	Wt.Kgs		
		DESCRIPTION														Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar	BC01-950-F Block cylinder														01				
Checked	Prabhakar																			
Approved	19/09/21															Drawing NO				
Date	19/09/21																			
Clamping elements type		CLASP BANGALORE-72														SHEET: 1 of 1				
																		Sheet No:		
																		1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°