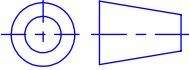


**B01C-810-F**  
Bore dia - 80mm  
Piston dia - 50mm  
Full stroke -100mm  
Lock cyl.area - 50.24cmsq

Surface Finish	▽▽▽			▽▽			▽			▽			~		ZONE	SCALE	1:1	PROJECTION									
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.5	2.5	50 100			MATERILAS	--											
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12															
															GROUP No:—	WEIGHT											
															Block	Wt.Kgs											
		DESCRIPTION													Qty.	Casting/forging/ welding drg.no											
Drawn	Prabhakar	<b>B01C-810-F</b> <b>Block cylinder</b>													01												
Checked	Prabhakar																										
Approved	19/09/21														Drawing NO												
Date	19/09/21																										
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>												SHEET: 1 of 1												
		Sheet No:																									
		1/1																									

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°