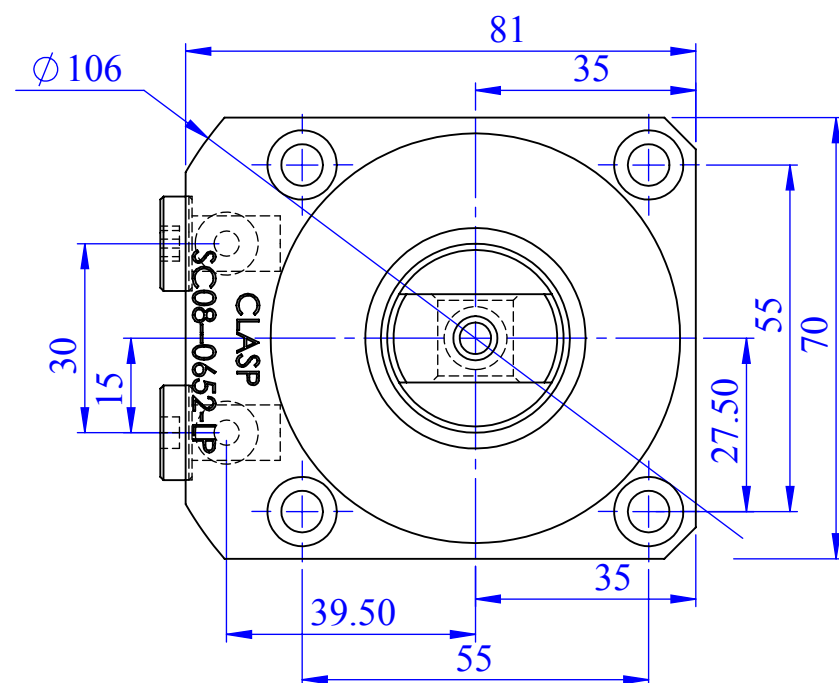









SC08-0652-LP

Bore dia -	50mm
Piston dia -	30mm
Swing stroke 90° -	13mm
straight stroke -	10mm
Full stroke -	23mm



General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish																ZONE			SCALE	1:1	 		
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100				MATERILAS	--					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12						GROUP No:—	WEIGHT				
																		SWING	Wt.Kg:				
																		Qty.	01	Casting/forging welding drg.no			
			DESCRIPTION															Drg. No	01	Casting/forging welding drg.no			
Drawn	Prabhakar		DESCRIPTION																				
Checked	Prabhakar		SWING CYLINDER																				
Approved	19/09/21		SC08-0652-LP																				
Date	19/09/21																	Drawing NO					
Clamping elements type			CLASP BANGALORE-72															SHEET: 1 of 1			Sheet No 1/1		