




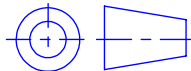


SC08-0901-RP
Bore dia - 75mm
Piston dia - 45mm
Swing stroke 90° - 18mm
straight stroke - 12mm
Full stroke - 36mm

Surface Finish													ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					
															GROUP No:—		WEIGHT
																SWING	Wt.Kgs
			DESCRIPTION												Qty.	Casting/forging/ welding drg.no	
Drawn	Prabhakar	DESCRIPTION												01			
Checked	Prabhakar	SWING CYLINDER															
Approved	19/09/21													Drawing NO			
Date	19/09/21	SC08-0901-RP															
Clamping elements type	CLASP													SHEET: 1 of 1		Sheet No: 1/1	
	BANGALORE-72																

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°