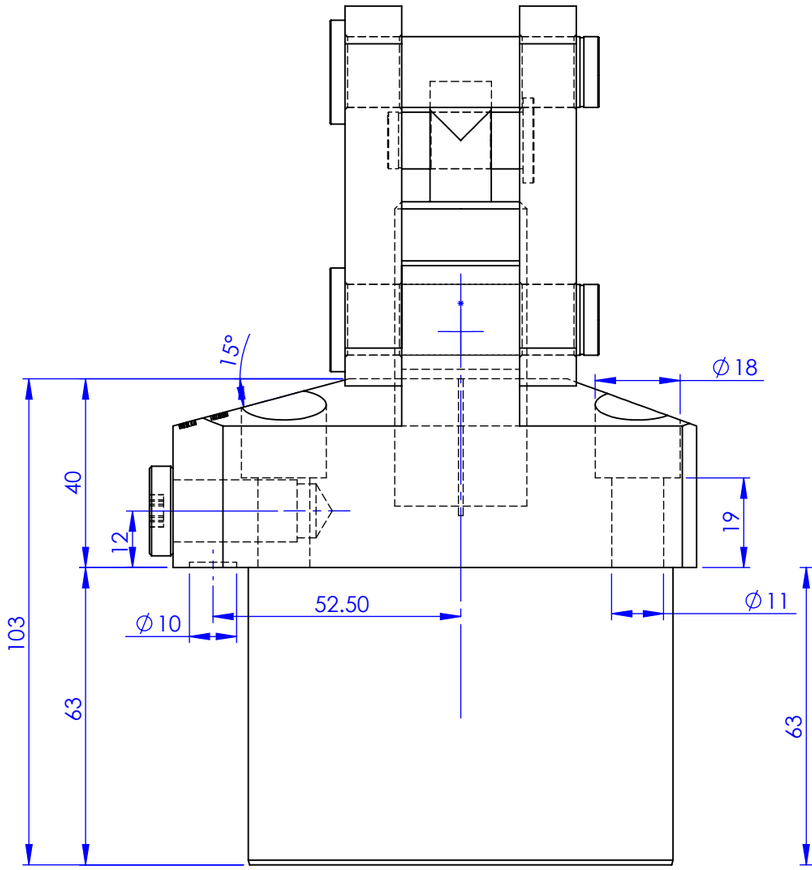
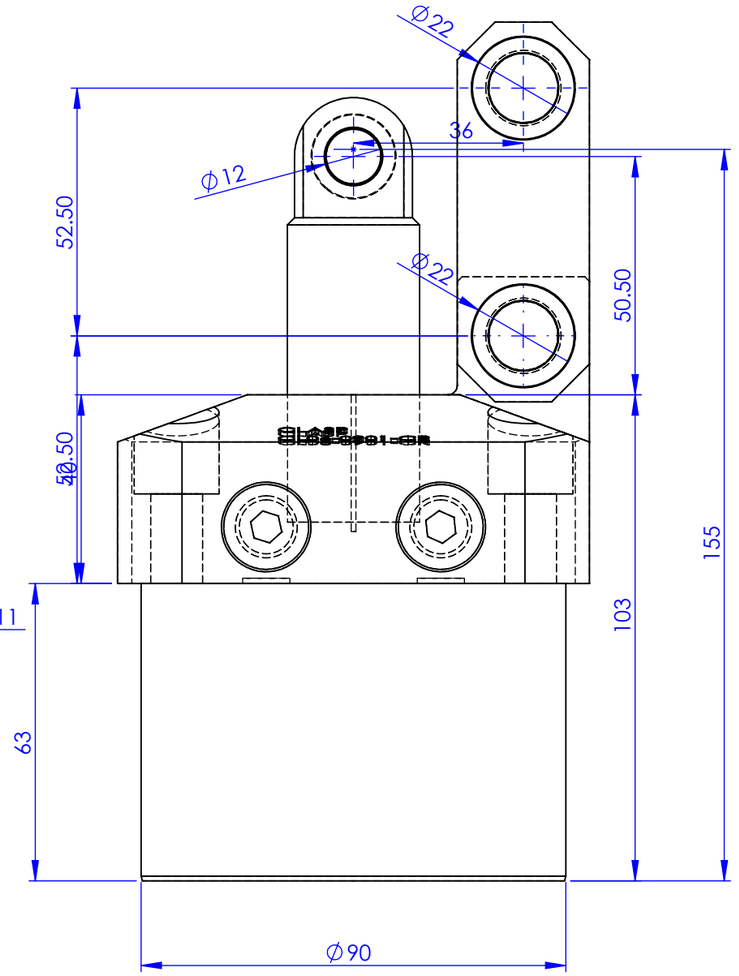
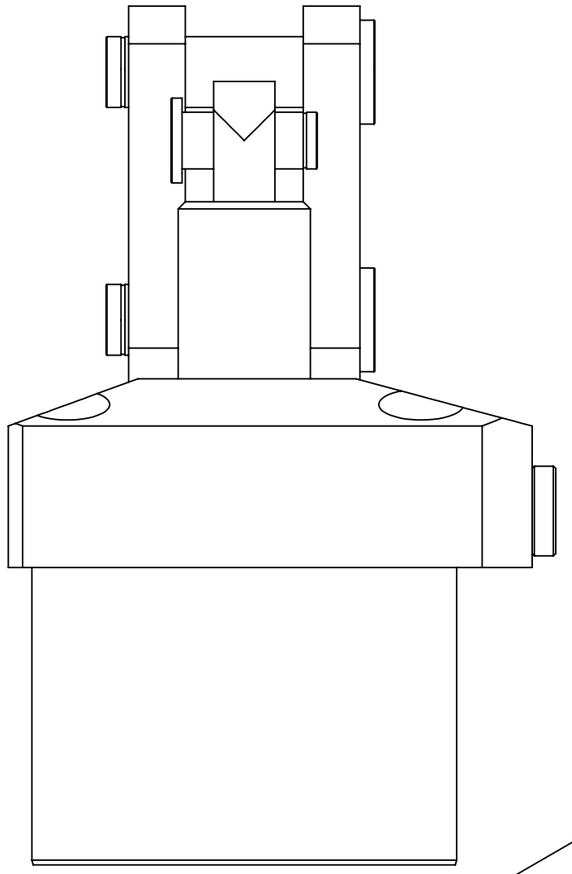
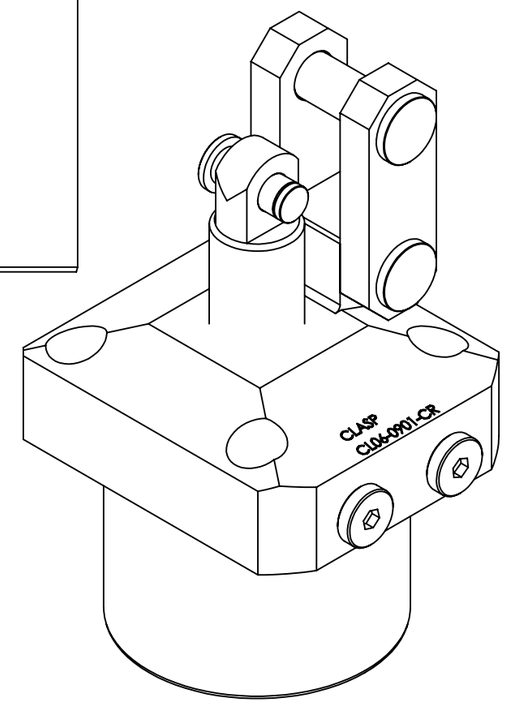
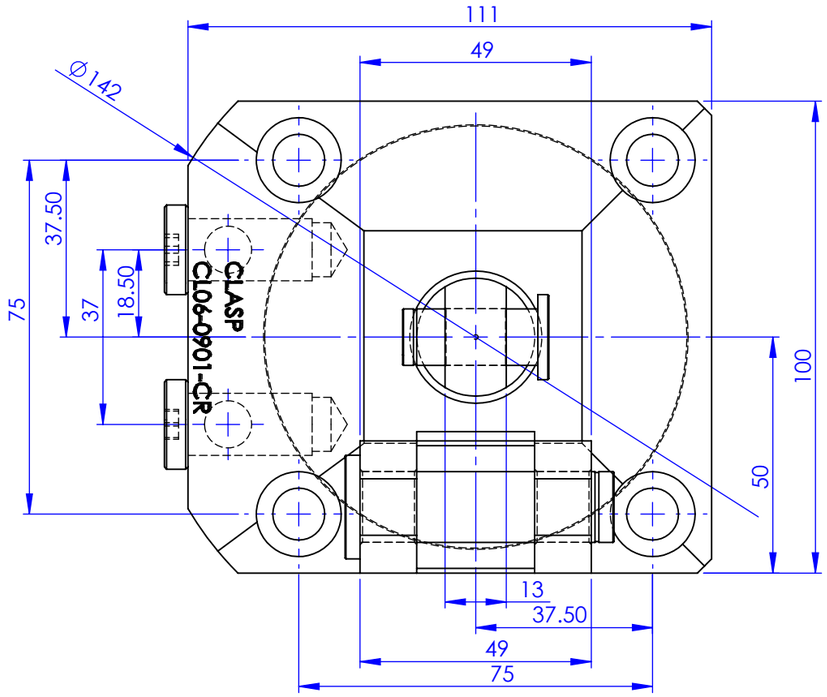








DEBURR



CL06-0902-CL
Bore dia - 65mm
Piston dia - 28mm
Full stroke -41mm
Locking stroke - 48mm
Lock cyl.area -33.2cmsq

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish	ZONE	SCALE 1:1	PROJECTION
Ra Value µm 0.025 0.05 0.1 0.2 0.4 0.8 1.6 3.2 6.3 12.5 25 50 100		MATERILAS – –	
Ra Symbol N1 N3 N2 N4 N5 N6 N7 N8 N9 N10 N11 N12		GROUP No:– LINK	WEIGHT 6.5KG
		Qty. – –	Casting/forging/ welding drg.no
Drawn Prabhakar	DESCRIPTION		
Checked Prabhakar	DESCRIPTION **CL06-0902-CL**		Drawing NO
Approved 19/09/21			SHEET: 1 of 1
Date 19/09/21			Sheet No: 1/1
Clamping elements type	**CLASP BANGALORE-72**		