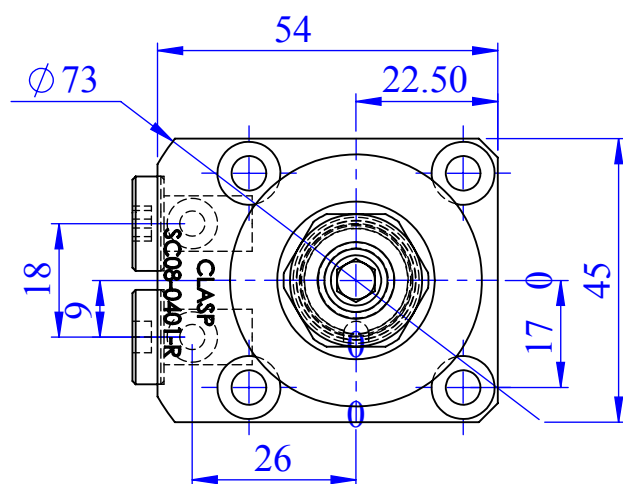
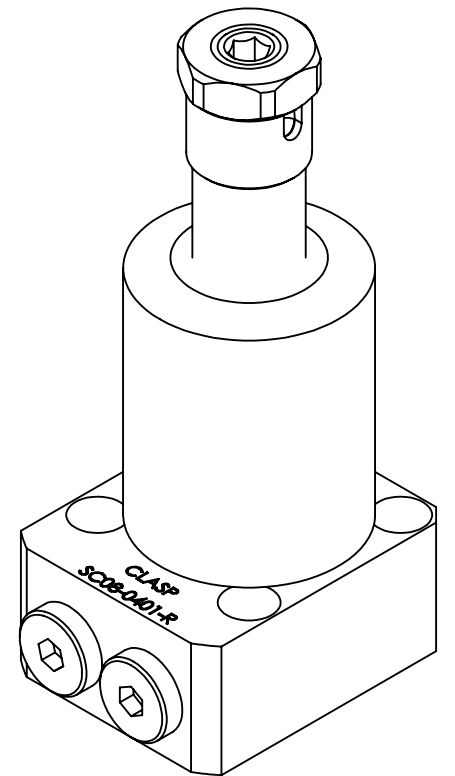
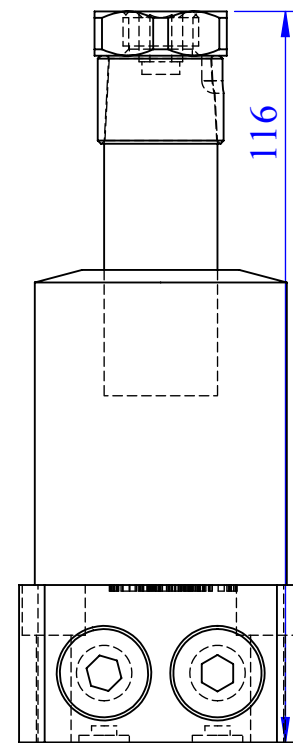
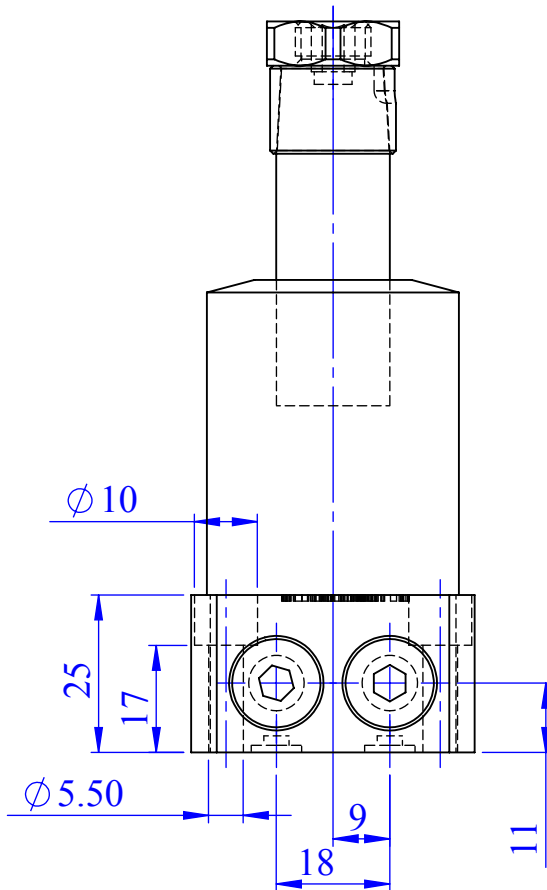
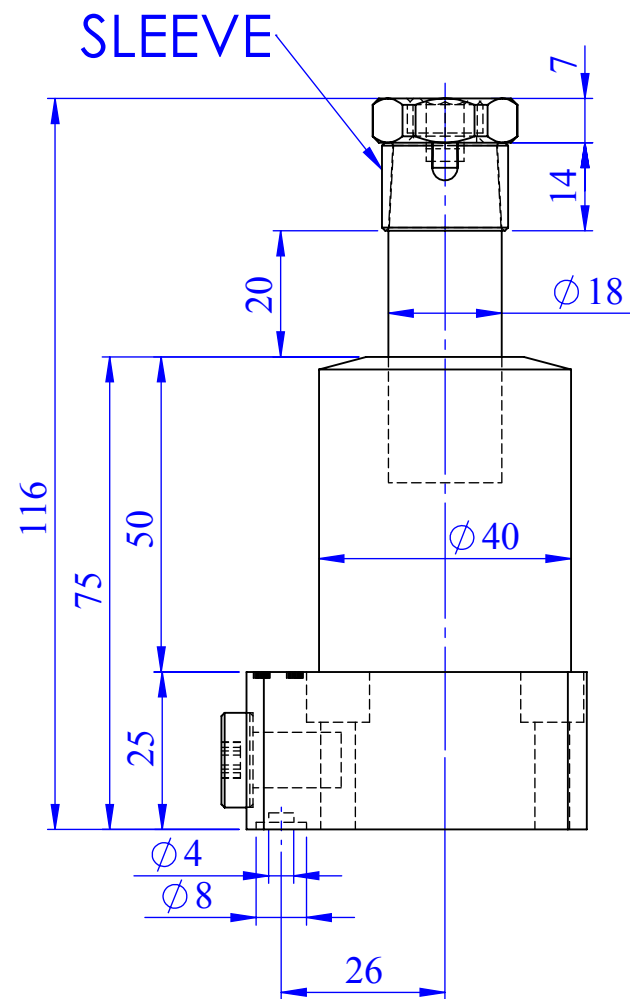





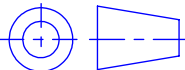


DEBURR



SC08-0401-R
Bore dia - 25mm
Piston dia - 18mm
Swing stroke 90° 10mm
stright stroke - 8mm
Full stroke - 18mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	3.2	4.0	5.0	100	MATERILAS	GROUP No:— BOTTOM SWING	WEIGHT Wt.Kgs	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12								

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°