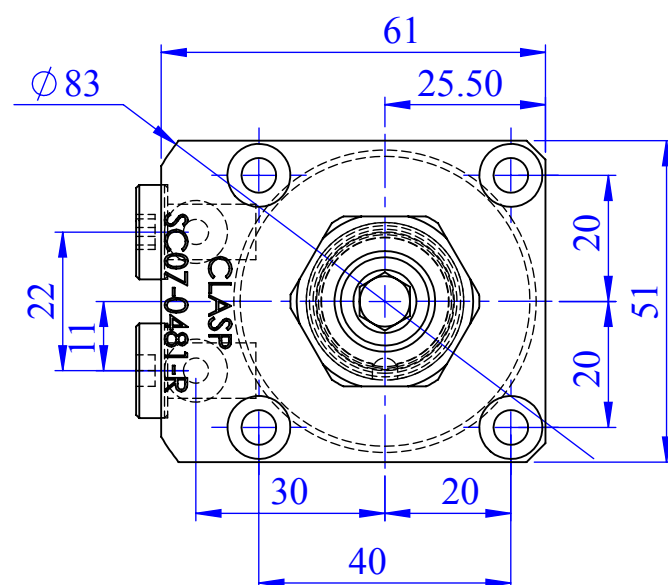
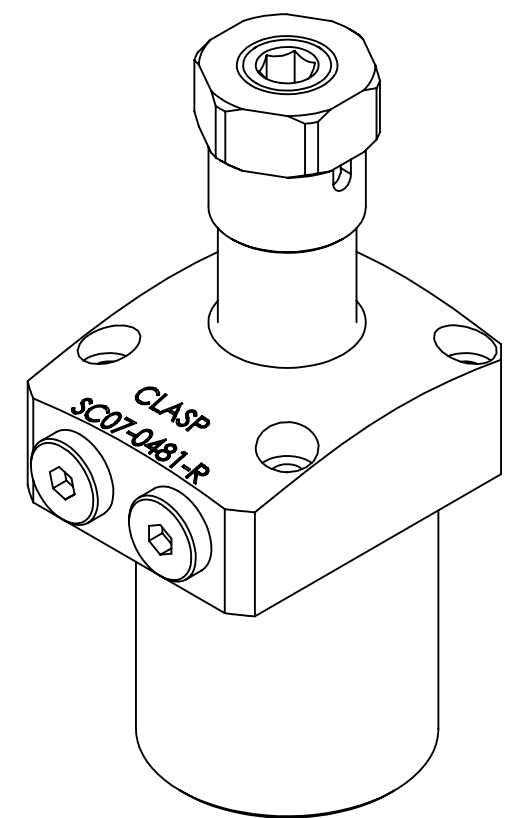
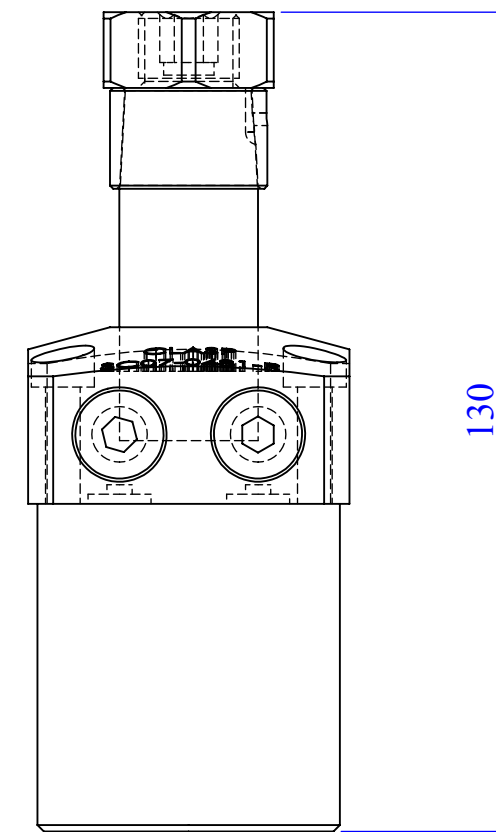
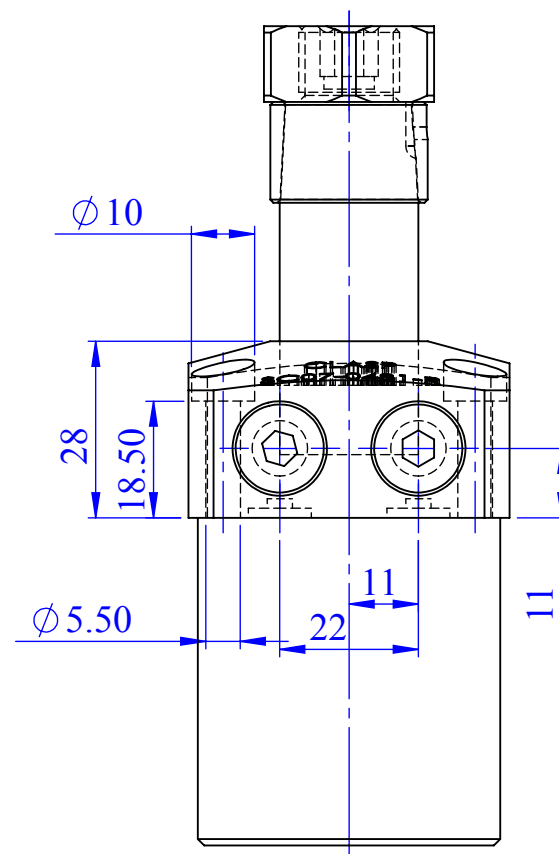
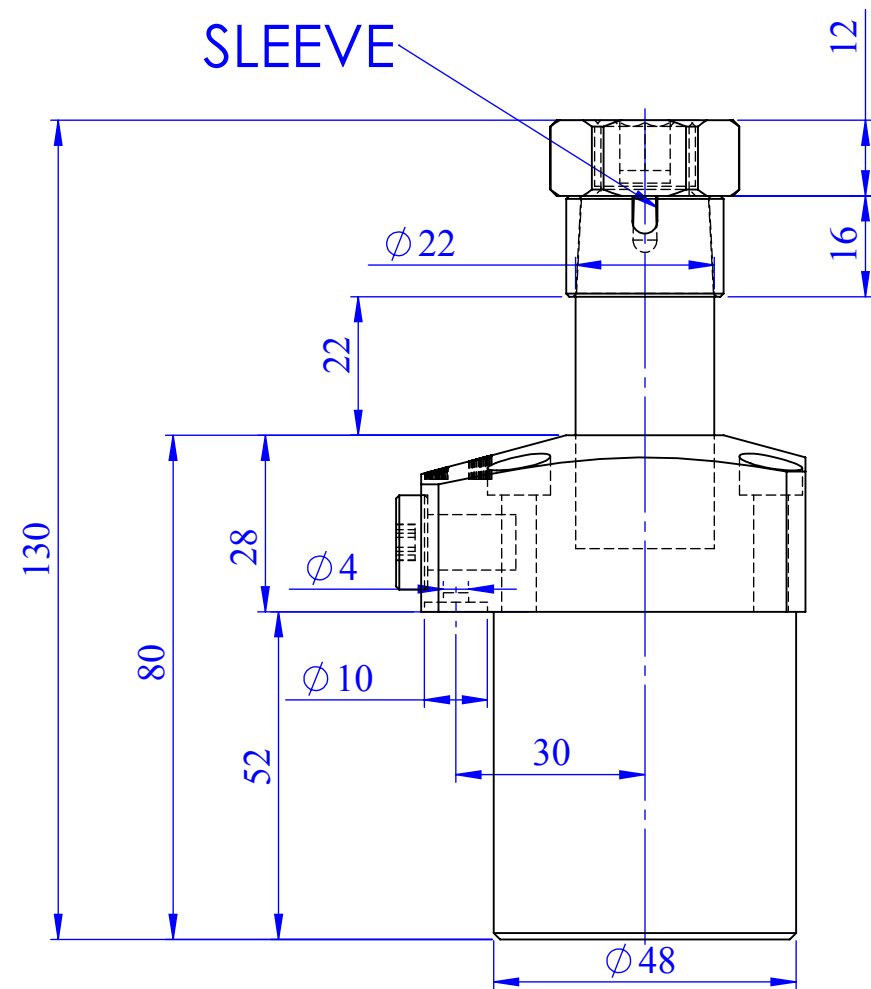









DEBURR



SC07-0481-R
Bore dia - 35mm
Piston dia - 22mm
Swing stroke 90° -10mm
stright stroke - 10mm
Full stroke - 20mm

Surface Finish														ZONE	SCALE	1:1	PROJECTION		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	--		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT	
																	SWING	Wt.Kgs	
			DESCRIPTION												Qty. 01 Drawing NO		Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																
Checked	Prabhakar		SWING CYLINDER																
Approved	19/09/21		SC07-0481-R																
Date	19/09/21																		
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1		Sheet No: 1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

DATE

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