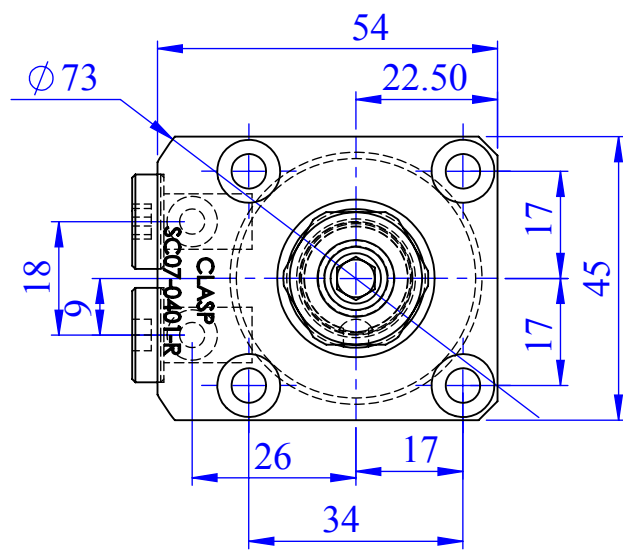
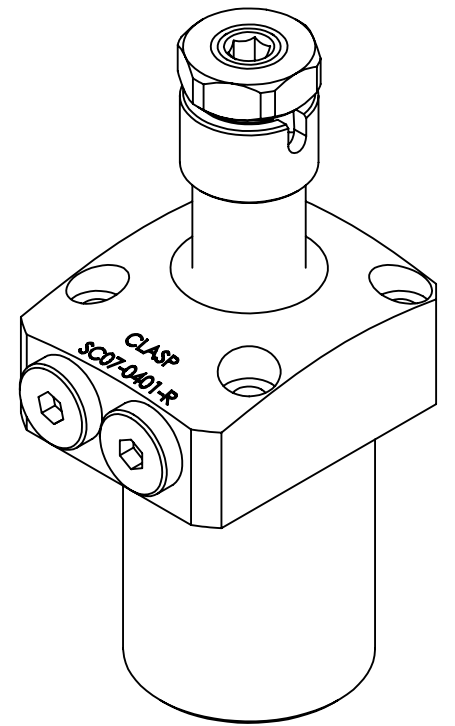
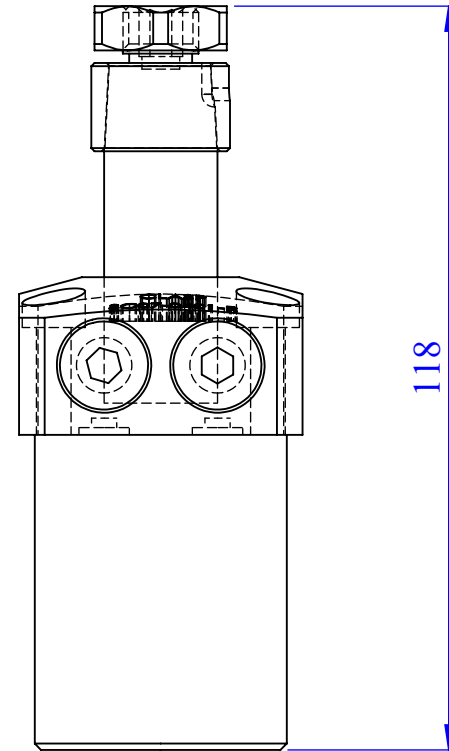
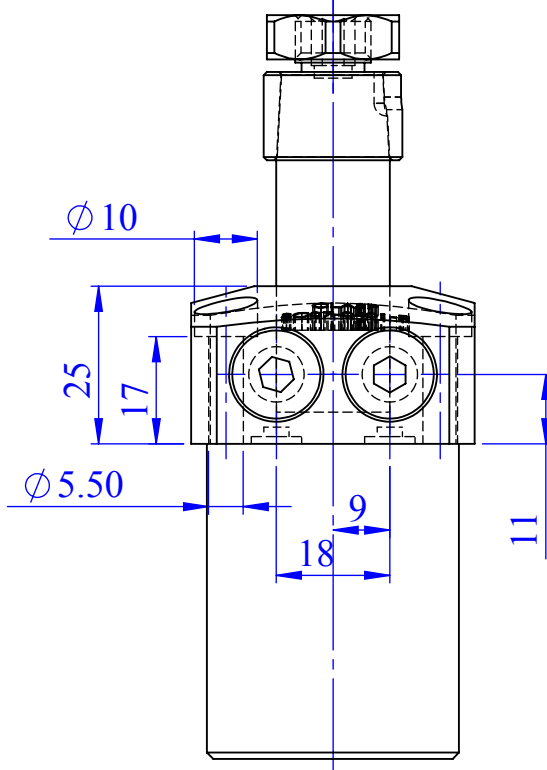
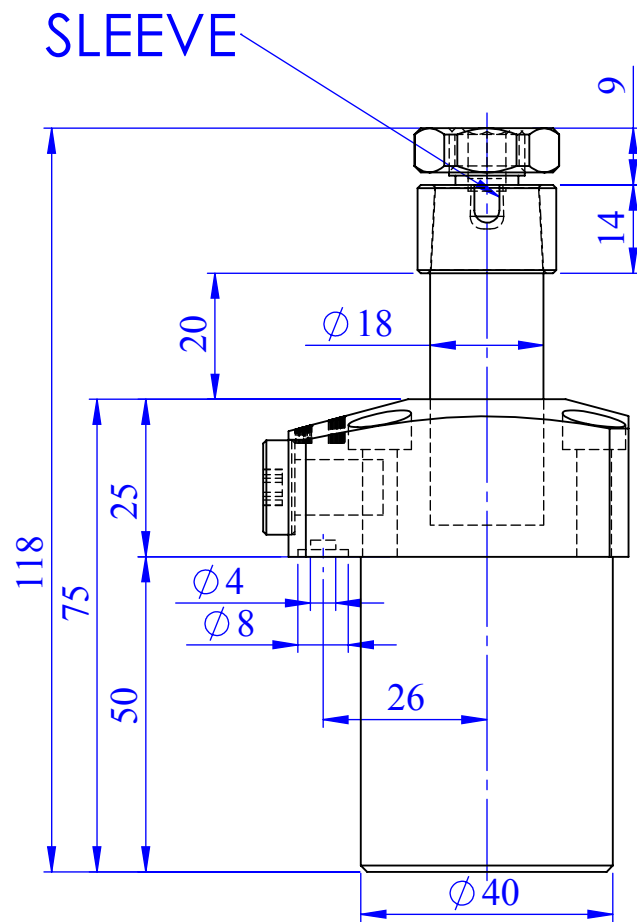





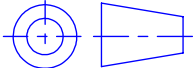


DEBURR



SC07-0401-R
Bore dia - 25mm
Piston dia - 18mm
Swing stroke 90° 10mm
stright stroke - 8mm
Full stroke - 18mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	---				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				GROUP No:—	SWING	Wt.Kgs		
			DESCRIPTION													Qty.	01	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		SWING CYLINDER																	
Approved	19/09/21		SC07-0401-R																	
Date	19/09/21															Drawing NO				
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1				
																		Sheet No:		
																		1/1		

DATE

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