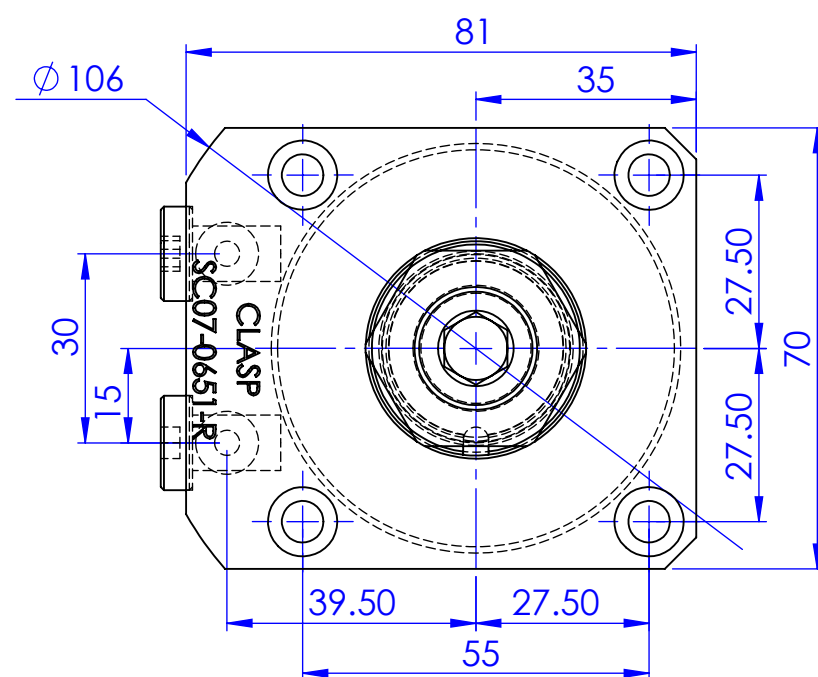


DEBURR



SC07-0651-R  
Bore dia - 50mm  
Piston dia - 30mm  
Swing stroke 90° -13mm  
stright stroke - 10mm  
Full stroke - 23mm

|                        |           |                |     |     |     |      |               |                                    |
|------------------------|-----------|----------------|-----|-----|-----|------|---------------|------------------------------------|
| Surface Finish         | ▽▽▽       | ▽▽             | ▽   | ▽   | ~   | ZONE | SCALE 1:1     | PROJECTION                         |
| Ra Value μm            | 0.025     | 0.05           | 0.1 | 0.2 | 0.4 |      |               |                                    |
| Ra Symbol              | N1        | N3             | N2  | N4  | N5  |      |               |                                    |
|                        |           |                |     |     |     |      |               |                                    |
|                        |           |                |     |     |     |      |               |                                    |
|                        |           |                |     |     |     |      |               |                                    |
|                        |           |                |     |     |     |      |               |                                    |
| Drawn                  | Prabhakar | DESCRIPTION    |     |     |     |      | Qty.          | Casting/forging/<br>welding drg.no |
| Checked                | Prabhakar | DESCRIPTION    |     |     |     |      | 01            |                                    |
| Approved               | 19/09/21  | SWING CYLINDER |     |     |     |      | Drawing NO    |                                    |
| Date                   | 19/09/21  | SC07-0651-R    |     |     |     |      |               |                                    |
| Clamping elements type |           | CLASP          |     |     |     |      | SHEET: 1 of 1 |                                    |
|                        |           | BANGALORE-72   |     |     |     |      | Sheet No: 1/1 |                                    |

| General Tolerance where not specified |      |        |         |          |  |        |      |        |         |
|---------------------------------------|------|--------|---------|----------|--|--------|------|--------|---------|
| Liner - length or Diameter            |      |        |         |          | Angular-length of shoter side of the angle |        |      |        |         |
| 0.5-6                                 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000                                  | Upto 6 | 6-30 | 30-120 | 120-400 |
| ±0.1                                  | ±0.2 | ±0.3   | ±0.5    | ±0.8     | ±1.2                                       | ±1°    | ±30° | ±10°   | ±20°    |