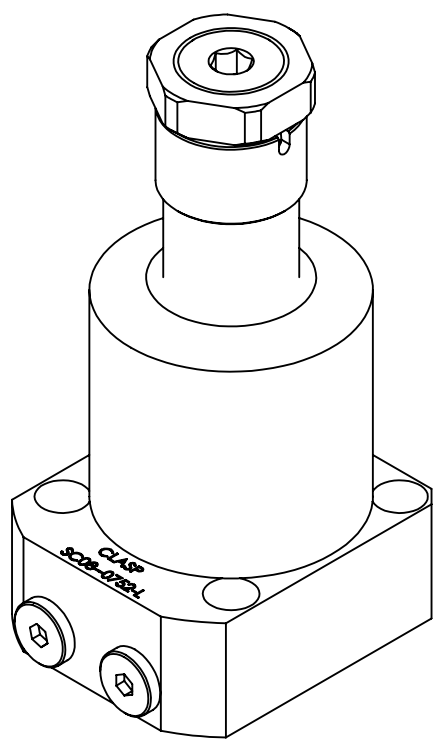
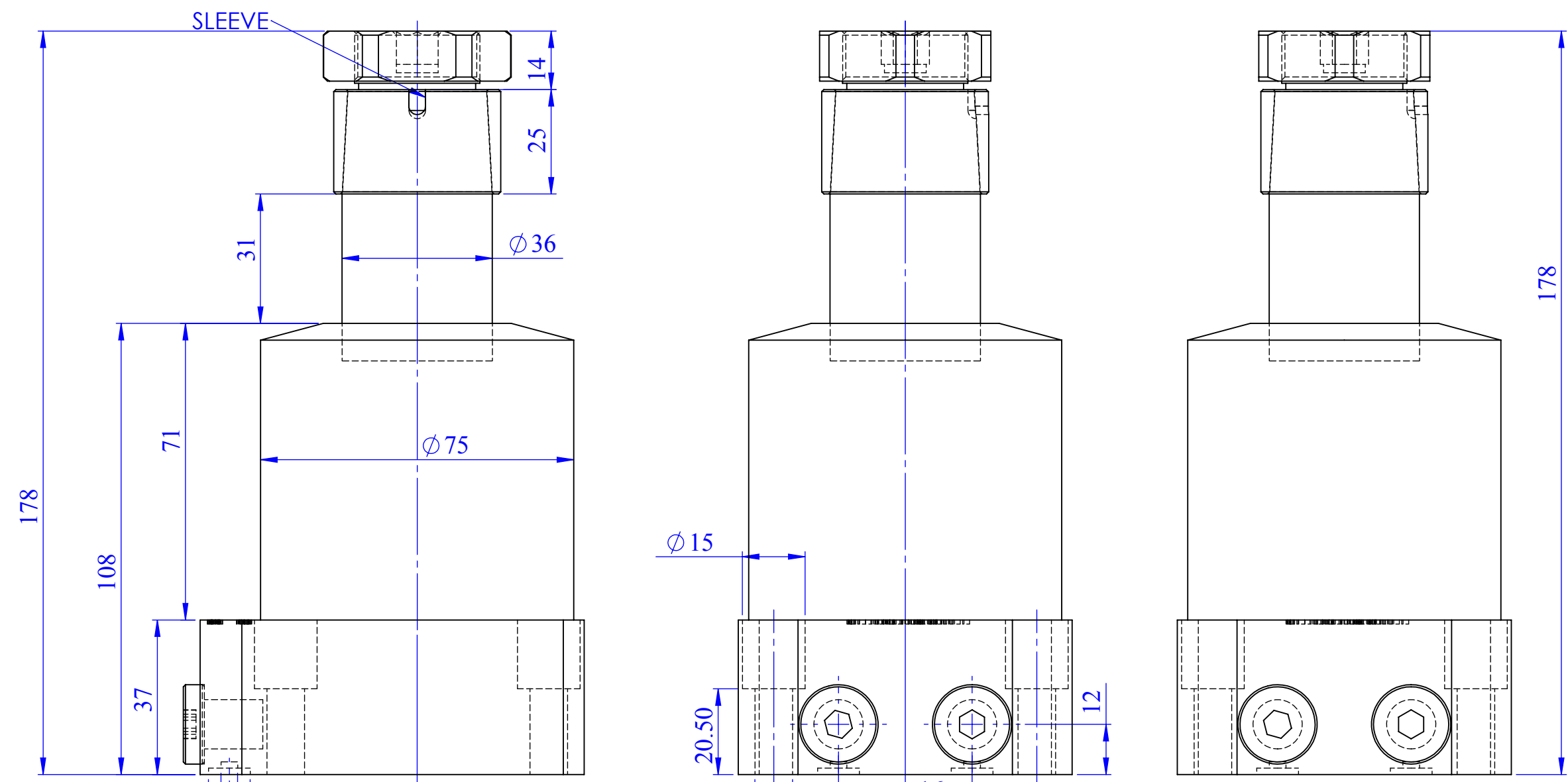
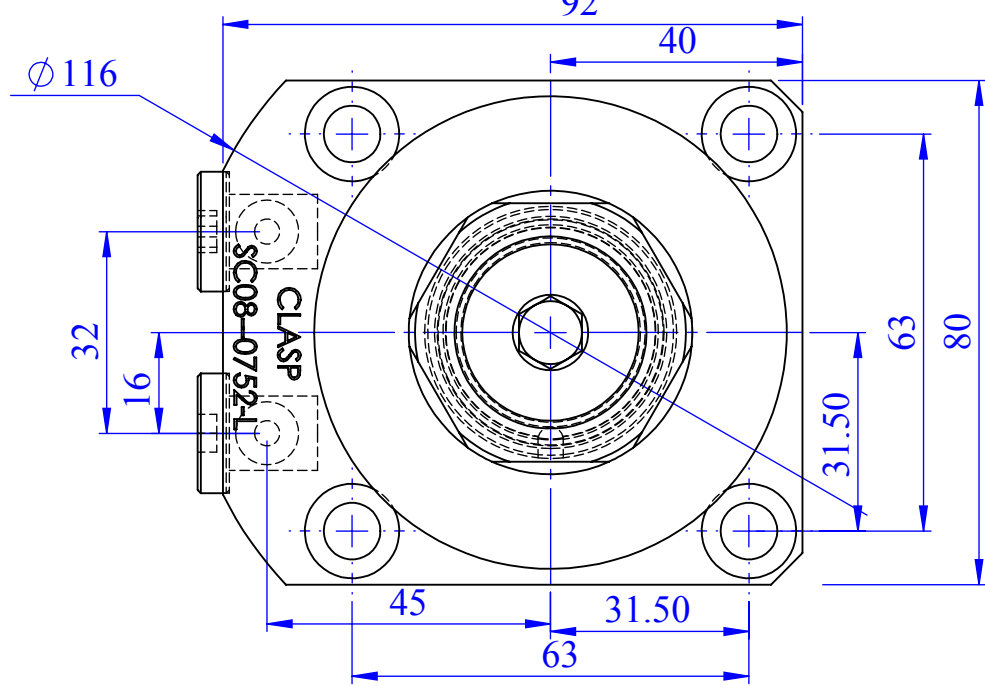


DEBURR



SC08-0752-L  
Bore dia - 55mm  
Piston dia - 36mm  
Swing stroke 90° -17mm  
stright stroke - 12mm  
Full stroke - 29mm



General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish	▽▽▽	▽▽	▽	▽	~	ZONE	SCALE	1:1	PROJECTION
Ra Value $\mu m$	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9
							GROUP No:-		WEIGHT
							SWING		Wt.Kgs
							Qty.		Casting/forging/ welding drg.no
							01		
							Drawing NO		
							SHEET: 1 of 1		Sheet No:
									1/1

Drawn	Prabhakar	DESCRIPTION  <b>SWING CYLINDER</b>  <b>SC08-0752-L</b>  <b>CLASP</b> <b>BANGALORE-72</b>
Checked	Prabhakar	
Approved	19/09/21	
Date	19/09/21	
Clamping elements type		

DATE	
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