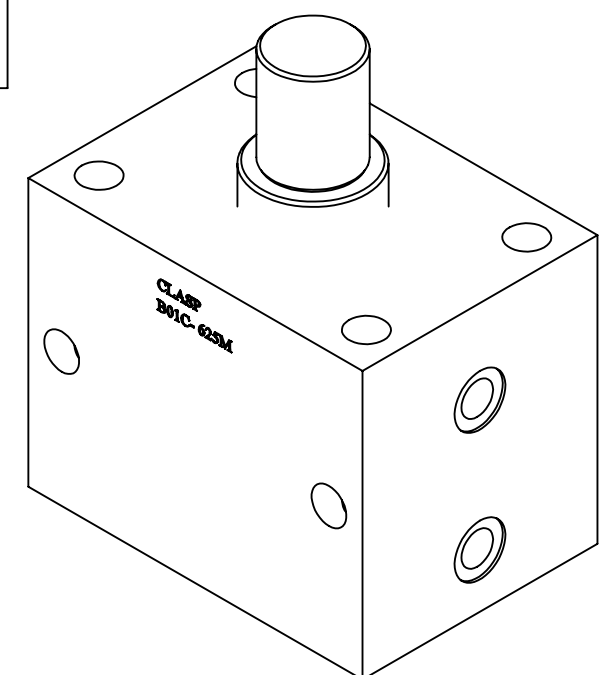




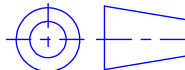


**B01C-625-M**  
Bore dia - 63mm  
Piston dia - 40mm  
Full stroke -25mm  
Lock cyl.area - 31.15cmsq



DEBURR

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish													ZONE			SCALE	1:1		PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	5.0	10	20	40	50	100		MATERILAS				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	Block	Wt.Kgs		
			DESCRIPTION												Qty.		Casting/forging/ welding drg.no			
Drawn	Prabhakar		<b>B01C-625-M</b> <b>Block cylinder</b>												01					
Checked	Prabhakar																			
Approved	19/09/21														Drawing NO					
Date	19/09/21																			
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>												SHEET: 1 of 1					
																	Sheet No:			
																	1/1			

Drawn	Prabhakar	<b>B01C-625-M</b> <b>Block cylinder</b>  <b>CLASP</b> <b>BANGALORE-72</b>
Checked	Prabhakar	
Approved	19/09/21	
Date	19/09/21	
Clamping elements type		

DATE		Sheet No:	
		1/1	