




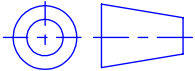


**B01C-475-M**  
Bore dia - 50mm  
Piston dia - 32mm  
Full stroke -75mm  
Lock cyl.area - 19.625cmsq

Surface Finish																ZONE	SCALE	1:1		
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	---				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	Block	Wt.Kgs		
			DESCRIPTION													Qty.  01	Casting/forging/ welding drg.no			
Drawn	Prabhakar	DESCRIPTION																		
Checked	Prabhakar	<b>B01C-475-M</b>																		
Approved	19/09/21	<b>Block cylinder</b>																		
Date	19/09/21														Drawing NO					
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>													SHEET: 1 of 1				
																		Sheet No:		
																		1 / 1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

▽▽ (▽▽▽)  
DEBURR