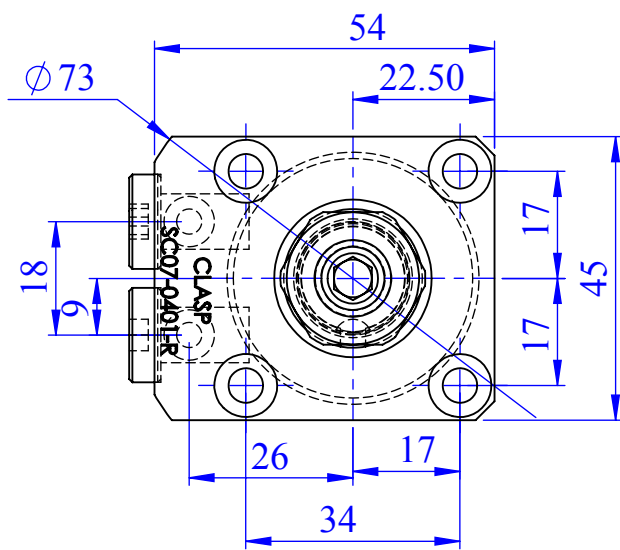
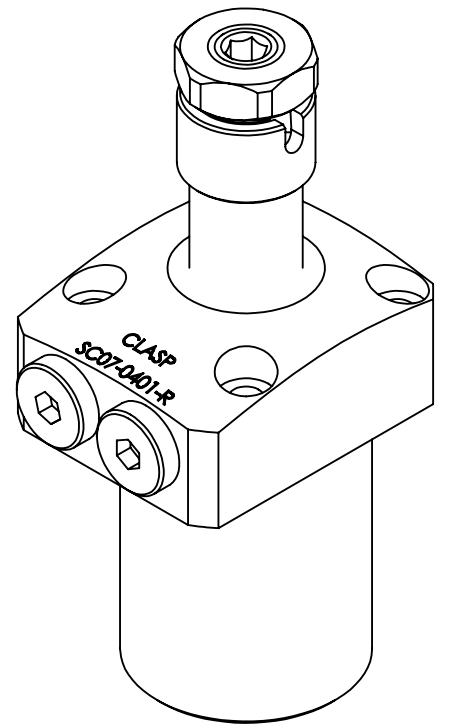
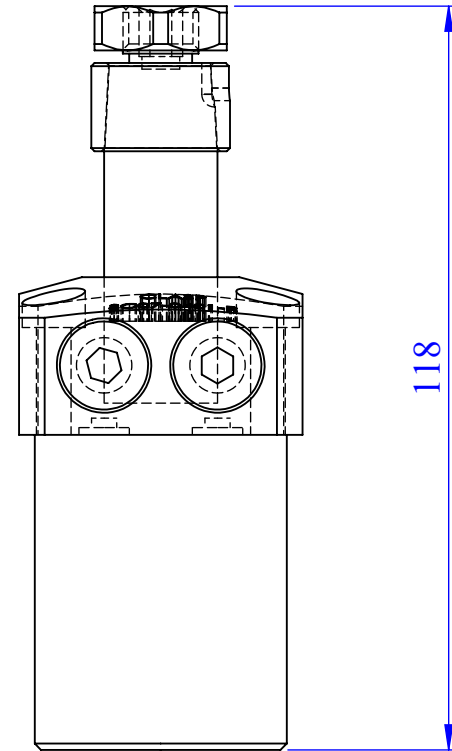
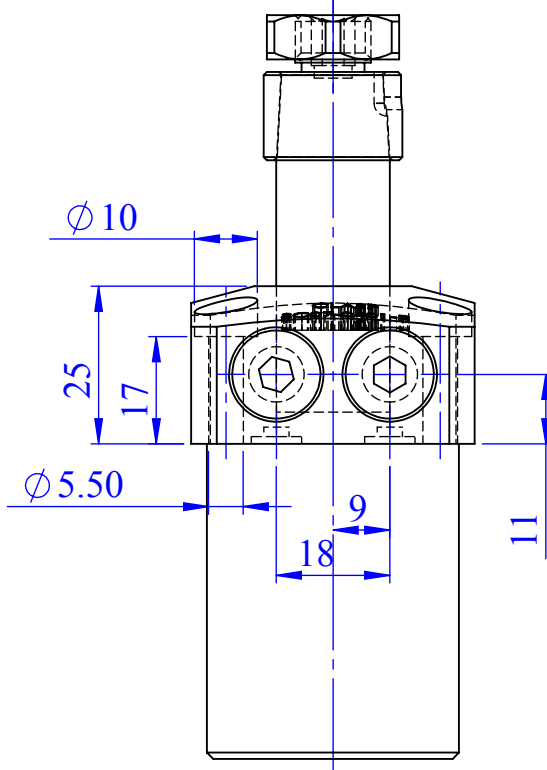
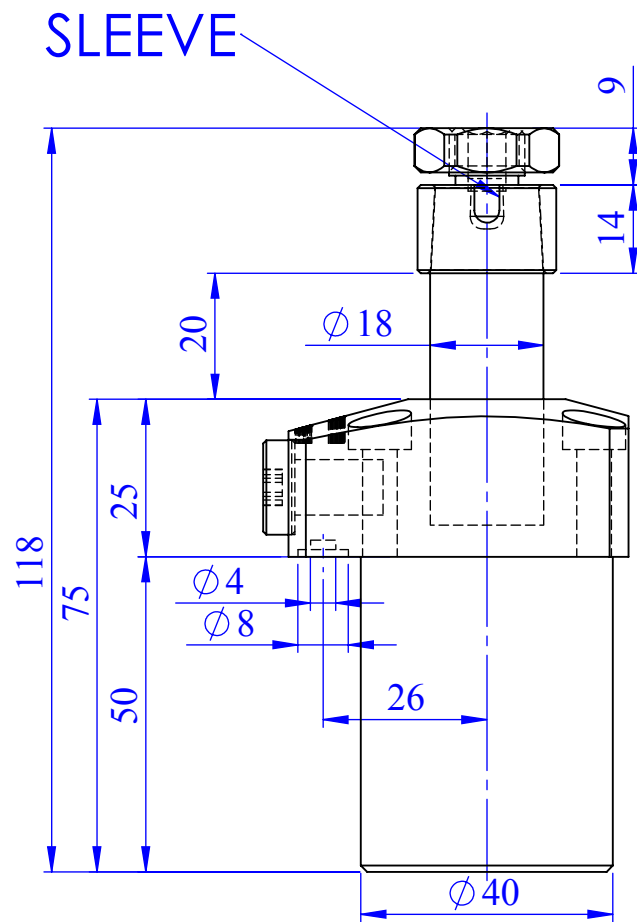





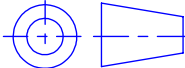


DEBURR



SC07-0402-L
Bore dia - 25mm
Piston dia - 18mm
Swing stroke 90° 10mm
stright stroke - 8mm
Full stroke - 18mm

Surface Finish																ZONE	SCALE	1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	---					
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				GROUP No:—	WEIGHT				
																SWING	Wt.Kgs				
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no				
Drawn	Prabhakar		DESCRIPTION																		
Checked	Prabhakar		SWING CYLINDER																		
Approved	19/09/21		SC07-0401-L																		
Date	19/09/21															Drawing NO					
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1					
																				Sheet No:	
																				1 / 1	