



DEBURR

B01C-116-F
Bore dia - 25mm
Piston dia - 14mm
Full stroke -16mm
Lock cyl.area - 4.9cmsq

Surface Finish																ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100				MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12								
																	GROUP No:—	WEIGHT		
																	Block	Wt.Kgs		
		DESCRIPTION												Qty.	Casting/forging/ welding drg.no					
Drawn	Prabhakar	DESCRIPTION												01						
Checked	Prabhakar	B01C-116-F												Block cylinder						
Approved	19/09/21																			
Date	19/09/21																			
Clamping elements type		CLASP												SHEET: 1 of 1						
		BANGALORE-72														Sheet No:				
																1/1				

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°