




















B01C-325-F
Bore dia - 40mm
Piston dia - 25mm
Full stroke -25mm
Lock cyl.area - 12.56cmsq

Surface Finish											ZONE		SCALE	1:1		PROJECTION	
Ra Value μm	0.025 	0.05 	0.1 	0.2 	0.4 	0.8 	1.6 	3.2 	5.0 	12.5 	25 	50 	100 	MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		GROUP No:—		WEIGHT	
														Block		Wt.Kgs	
			DESCRIPTION										Qty.		Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION														
Checked	Prabhakar		B01C-325-F Block cylinder														
Approved	19/09/21																
Date	19/09/21												Drawing NO				
Clamping elements type			CLASP BANGALORE-72										SHEET: 1 of 1				
															Sheet No: 1/1		

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°