



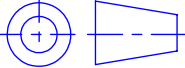


Surface Finish													ZONE	SCALE	1:1	PROJECTION		
Ra Value $\mu\text{m}$	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.2	1.6	2.5	5.0	10			MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12			— —			
															GROUP No:—	WEIGHT		
															Block	Wt.Kgs		
		DESCRIPTION												Qty.  01  Drawing NO	Casting/forging/ welding drg.no			
Drawn	Prabhakar	DESCRIPTION																
Checked	Prabhakar	<b>B01C-875-F</b>																
Approved	19/09/21	<b>Block cylinder</b>																
Date	19/09/21																	
Clamping elements type			<b>CLASP</b> <b>BANGALORE-72</b>												SHEET: 1 of 1			
																	Sheet No:	
																	1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°