



SC08-0902-LP

Bore dia - 75mm
Piston dia - 45mm
Swing stroke 90° - 18mm
straight stroke - 12mm
Full stroke - 36mm

| | | | | | | | | | | | | | | | | | | | |
|------------------------|-----------|----------------|-----|-----|-----|-----|-----|-----|-----|------|-----|-----|-----|---|---|------|---------------|-----|------------------------------------|
| Surface Finish | ▽▽▽ | ▽▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ▽ | ZONE | SCALE | 1:1 | PROJECTION |
| Ra Value µm | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.8 | 1.6 | 3.2 | 6.3 | 12.5 | 25 | 50 | 100 | | | | MATERILAS | | |
| Ra Symbol | N1 | N3 | N2 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | N12 | | | | | GROUP No:- | | WEIGHT |
| | | | | | | | | | | | | | | | | | SWING | | Wt.Kgs |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| Drawn | Prabhakar | DESCRIPTION | | | | | | | | | | | | | | | Qty. | | Casting/forging/ welding drg.no |
| Checked | Prabhakar | DESCRIPTION | | | | | | | | | | | | | | | 01 | | |
| Approved | 19/09/21 | SWING CYLINDER | | | | | | | | | | | | | | | Drawing NO | | |
| Date | 19/09/21 | SC08-0902-LP | | | | | | | | | | | | | | | | | |
| Clamping elements type | | CLASP | | | | | | | | | | | | | | | SHEET: 1 of 1 | | Sheet No: |
| | | BANGALORE-72 | | | | | | | | | | | | | | | | | 1/1 |

| General Tolerance where not specified | | | | | | | | | |
|---------------------------------------|------|--------|---------|----------|--|--------|------|--------|---------|
| Liner - length or Diameter | | | | | Angular-length of shoter side of the angle | | | | |
| 0.5-6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | Upto 6 | 6-30 | 30-120 | 120-400 |
| ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±1° | ±30° | ±10° | ±20° |