



Bore dia - 22mm
Piston dia - 18mm
Swing stroke 90° 10mm
straight stroke - 8mm
Full stroke - 18mm

Surface Finish													ZONE			SCALE	1:1				
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 / 100					MATERILAS	--			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12									
																	GROUP No:—		WEIGHT		
																	BOTTOM SWING		Wt.Kgs		
		DESCRIPTION														Qty.		01		Casting/forging/ welding drg.no	
Drawn	Prabhakar	DESCRIPTION																			
Checked	Prabhakar	SWING CYLINDER														Drawing NO					
Approved	19/09/21																				
Date	19/09/21																				
Clamping elements type		CLASP														SHEET: 1 of 1					
																		Sheet No:			
																		1/1			