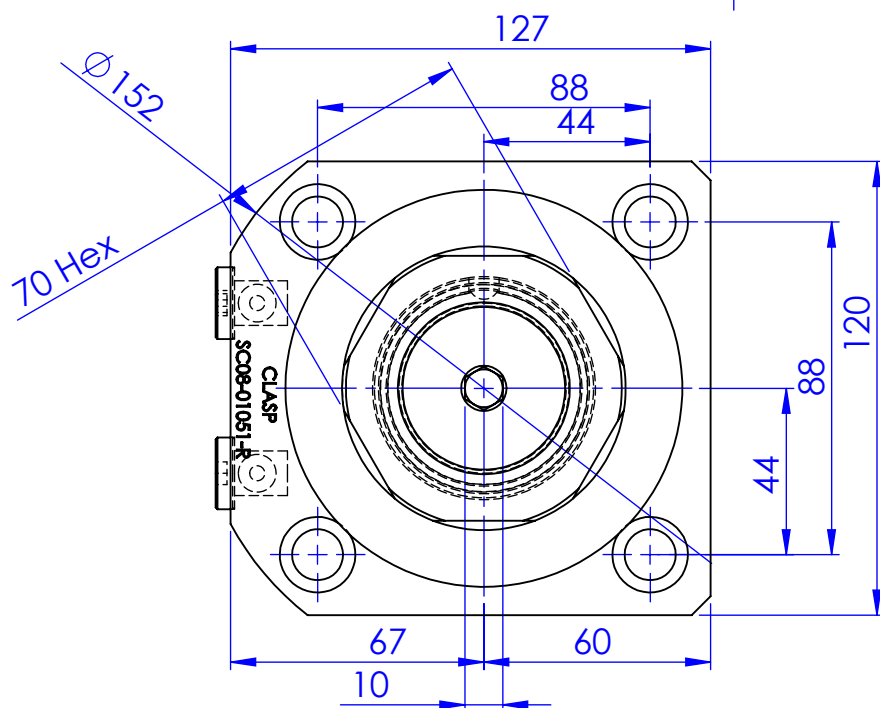





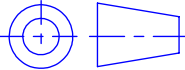


DEBURR



SC08-01051-R
Bore dia - 85mm
Piston dia - 55mm
Swing stroke 90° - 28.5mm
straight stroke - 16mm
Full stroke - 44.5mm

| | | | | | | | | | | | | | | | | | | | | | | |
|------------------------|---|------|---|---|-----|-----|---|-----|-----|---|-----|-----|---|-----|-----|------|---------------|---------------------|---|--|-----------|--|
| Surface Finish |  | | |  | | |  | | |  | | |  | | | ZONE | SCALE | 1:1 |  | | | |
| Ra Value μm | 0.025 | 0.05 | 0.1 | 0.2 | 0.4 | 0.6 | 0.8 | 1.0 | 1.2 | 1.6 | 2.0 | 2.5 | 3.2 | 4.0 | 5.0 | 100 | | MATERILAS | | | | |
| Ra Symbol | N1 | N3 | N2 | N4 | N5 | N6 | N7 | N8 | N9 | N10 | N11 | | | | N12 | | | -- | | | | |
| | | | | | | | | | | | | | | | | | | GROUP No:— | WEIGHT | | | |
| | | | | | | | | | | | | | | | | | | BOTTOM FLANGE SWING | Wt.Kgs | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | |
| | | | DESCRIPTION | | | | | | | | | | | | | | Qty. | | Casting/forging/welding drg.no | | | |
| Drawn | Prabhakar | | DESCRIPTION SWING CYLINDER SC08-01051-R | | | | | | | | | | | | | | 01 | | | | | |
| Checked | Prabhakar | | | | | | | | | | | | | | | | Drawing NO | | | | | |
| Approved | 29/10/21 | | | | | | | | | | | | | | | | | | | | | |
| Date | 29/10/21 | | | | | | | | | | | | | | | | | | | | | |
| Clamping elements type | | | CLASP BANGALORE-72 | | | | | | | | | | | | | | SHEET: 1 of 1 | | | | Sheet No: | |
| | | | | | | | | | | | | | | | | | | | | | 1/1 | |
| | | | | | | | | | | | | | | | | | | | | | | |

| General Tolerance where not specified | | | | | | | | | |
|---------------------------------------|------|--------|---------|----------|--|--------|------|--------|---------|
| Liner - length or Diameter | | | | | Angular-length of shoter side of the angle | | | | |
| 0.5-6 | 6-30 | 30-120 | 120-315 | 315-1000 | 1000-2000 | Upto 6 | 6-30 | 30-120 | 120-400 |
| ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±1° | ±30° | ±10° | ±20° |