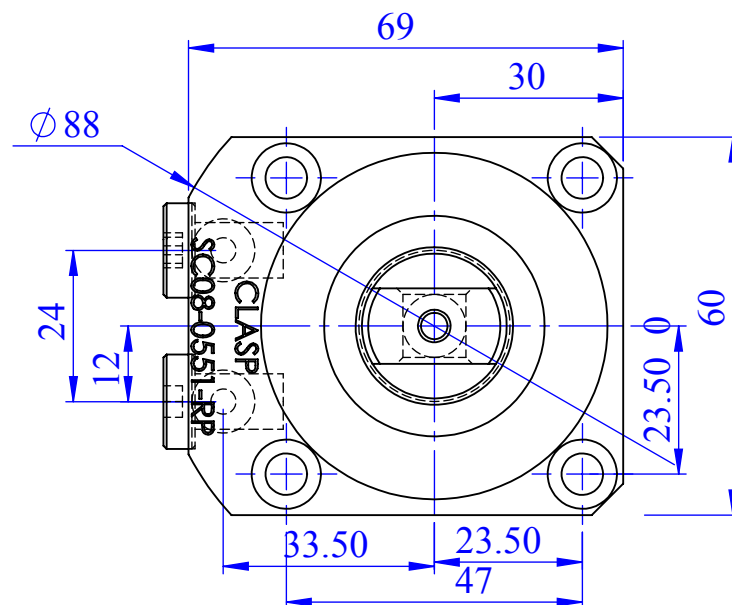
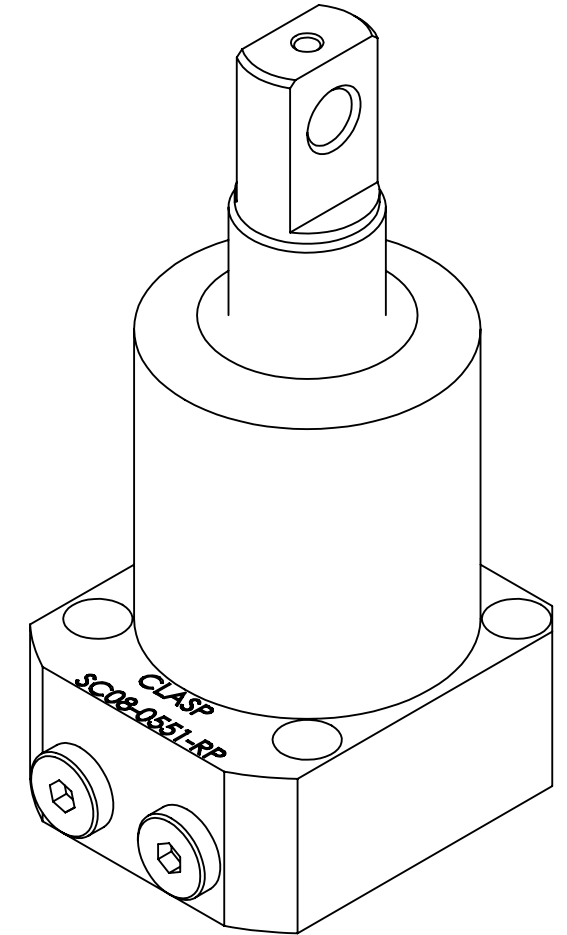
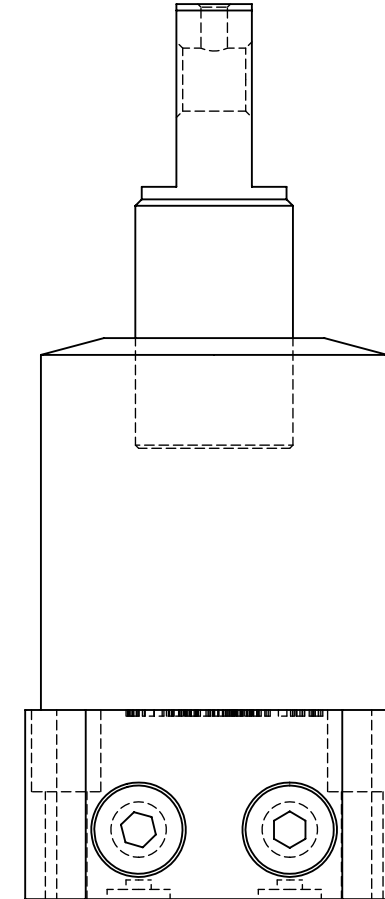
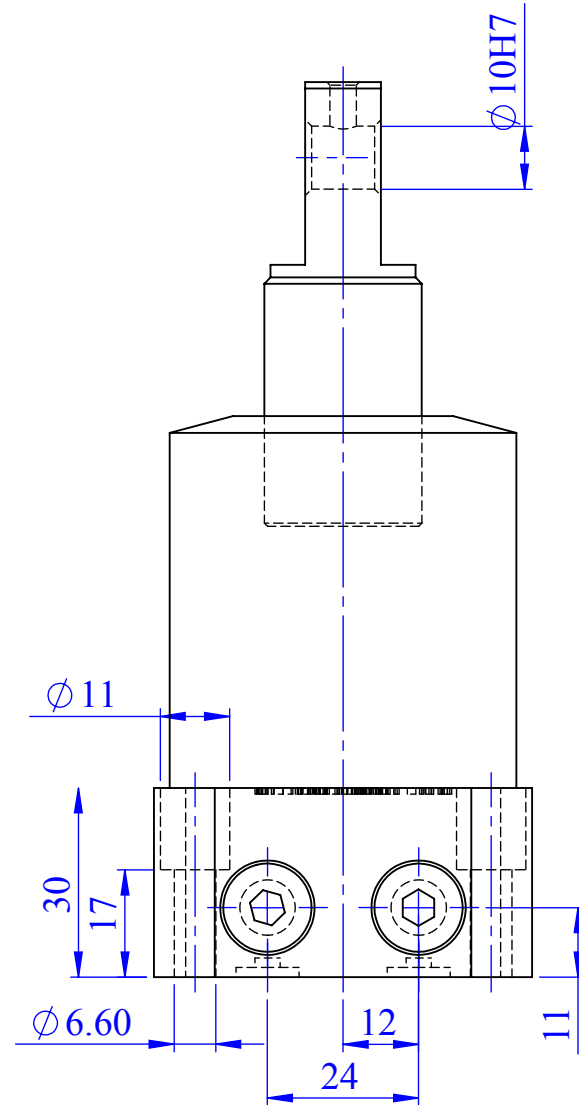
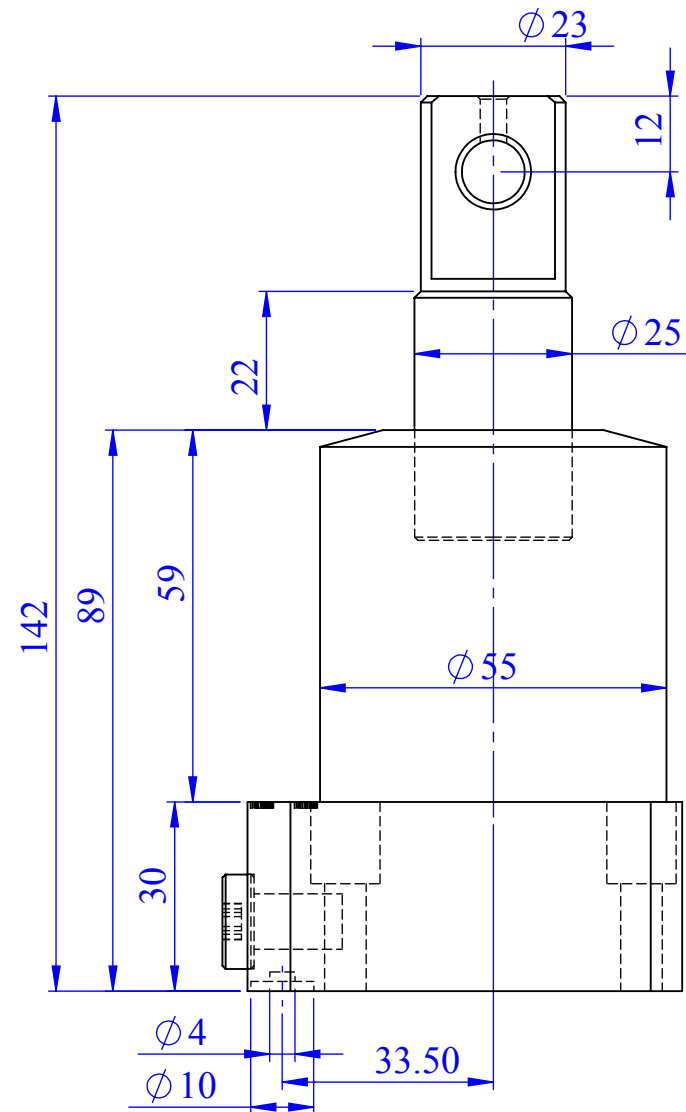





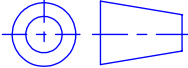


DEBURR



SC08-0551-RP
Bore dia - 40mm
Piston dia - 25mm
Swing stroke 90° -12mm
straight stroke - 10mm
Full stroke - 22mm

Surface Finish																ZONE	SCALE	1:1		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100		MATERILAS	---				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT		
																	SWING	Wt.Kgs		
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar		SWING CYLINDER																	
Approved	19/09/21																			
Date	19/09/21		SC08-0551-RP													Drawing NO				
Clamping elements type																CLASP BANGALORE-72				
					Sheet No:															
					1/1															

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°