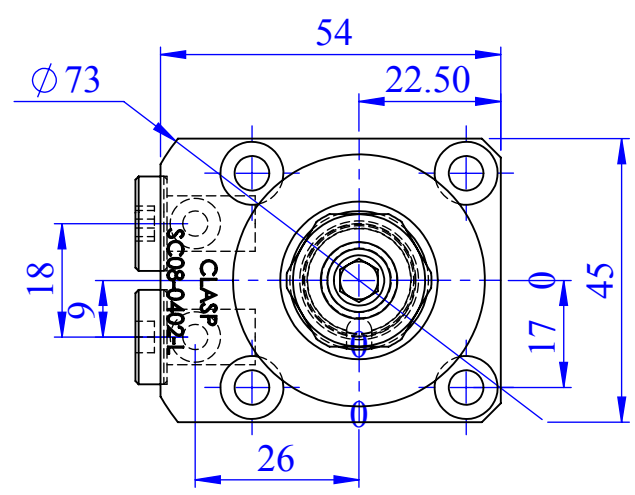
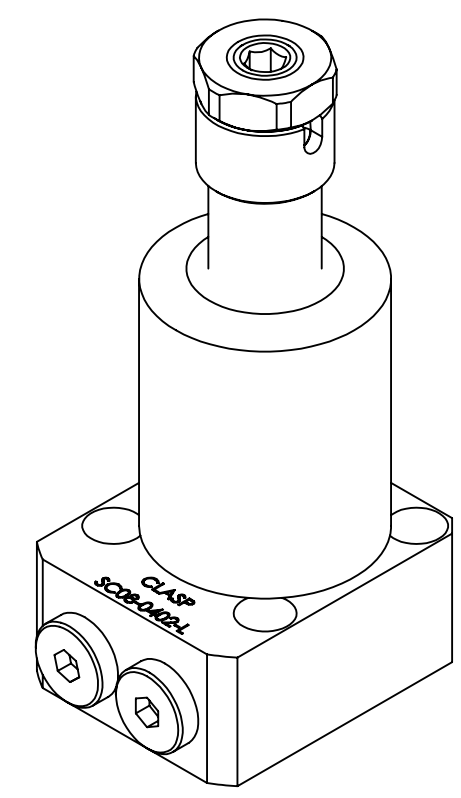
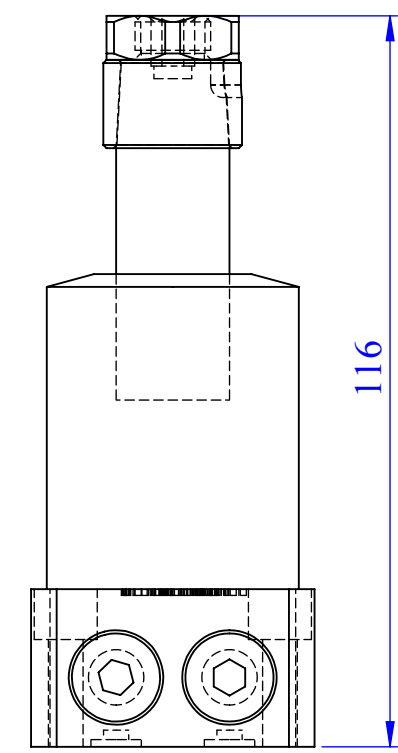
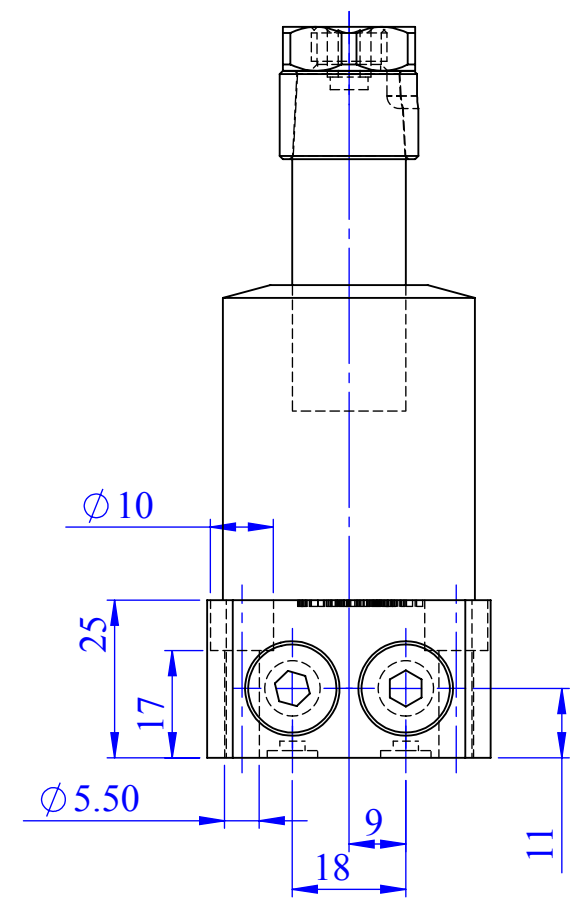
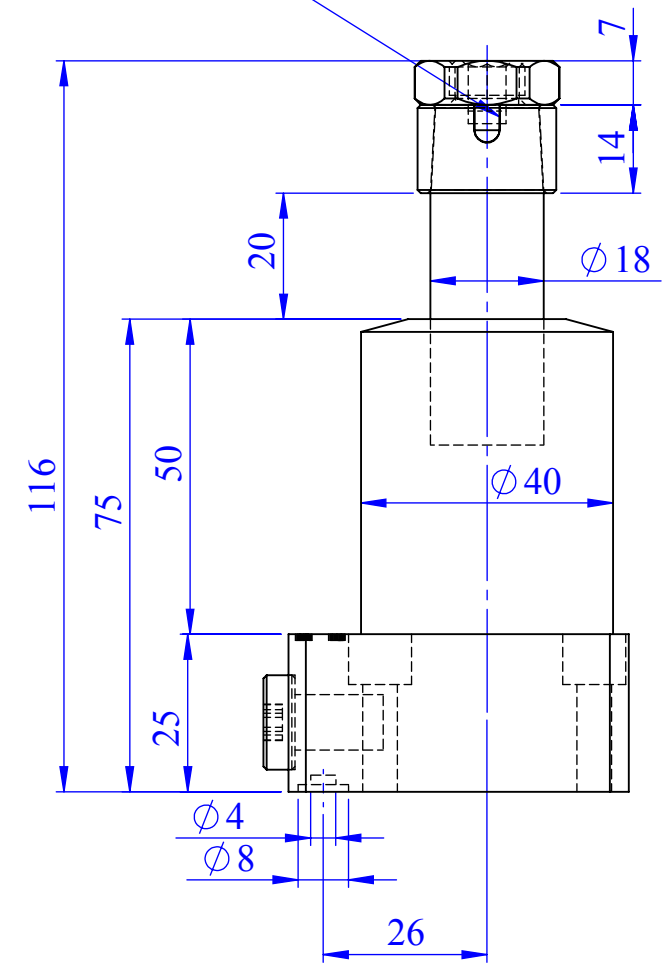




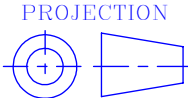


DEBURR

SLEEVE



SC08-0402-L
Bore dia - 25mm
Piston dia - 18mm
Swing stroke 90° 10mm
stright stroke - 8mm
Full stroke - 18mm

Surface Finish													ZONE			SCALE	1:1			
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS				
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—		WEIGHT Wt.Kgs	
																BOTTOM SWING				
			DESCRIPTION													Qty. 01		Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																	
Checked	Prabhakar																			
Approved	19/09/21		SWING CYLINDER SC08-0401-L													Drawing NO				
Date	19/09/21																			
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1		Sheet No: 1/1		

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°