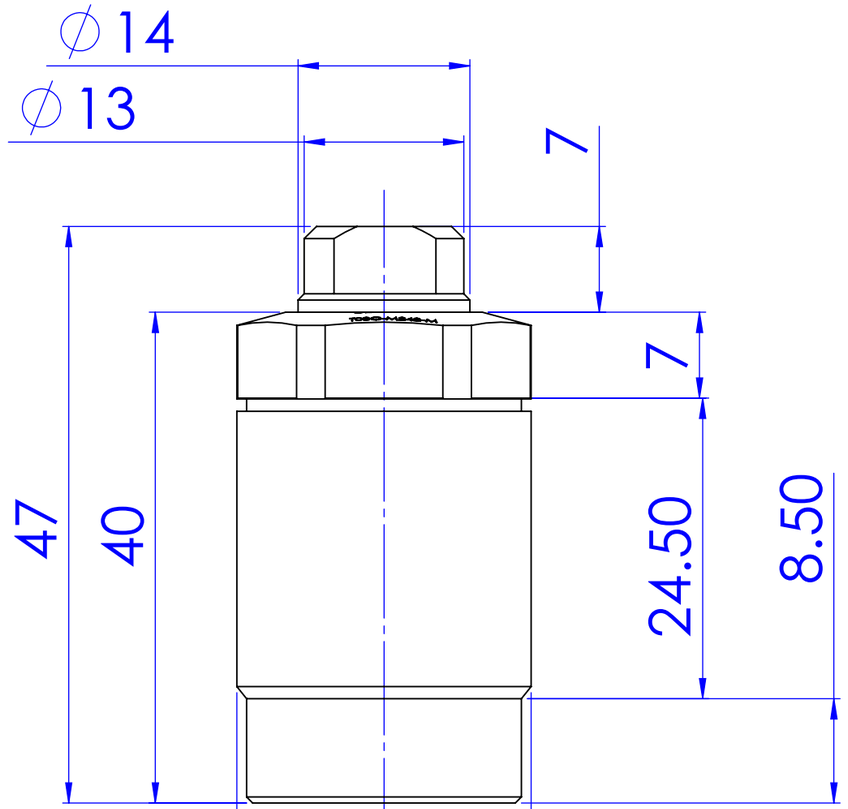
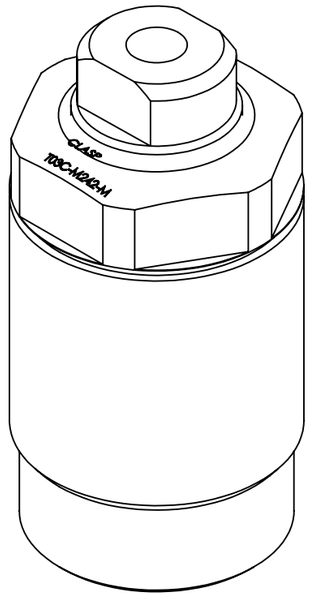
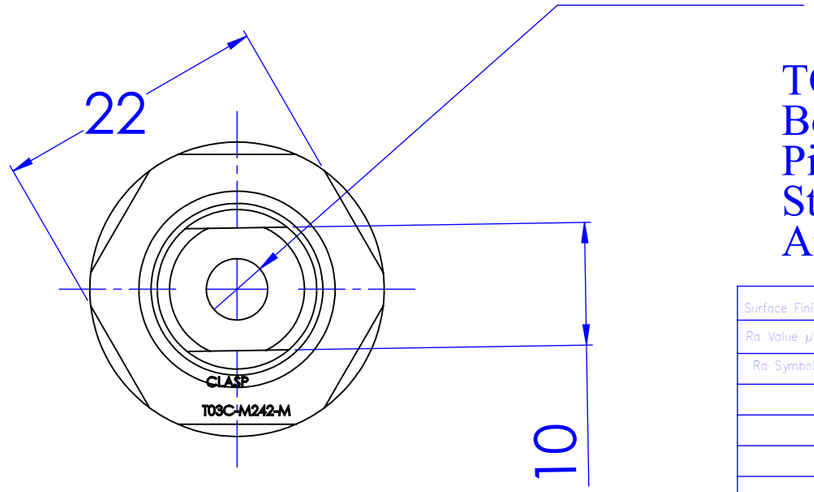
DEBURR







TC03-M242-M
Bore dia - mm
Piston dia - mm
Stroke - 12mm
Area - 1.5cmsq

Surface Finish													ZONE
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 100	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12	

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Drawn	Prabhakar	DESCRIPTION
Checked	Prabhakar	DESCRIPTION
Approved	19/09/21	**T03C-M242-M Threaded pusher**
Date	19/09/21	
Clamping elements type		**CLASP BANGALORE-72**

SCALE 1:1
MATERILAS EN8
GROUP No:- T0C
WEIGHT Wt.Kgs
Qty. 01
Casting/forging/welding drg.no
Drawing NO
SHEET: 1 of 1
Sheet No: 1/1
PROJECTION
DATE