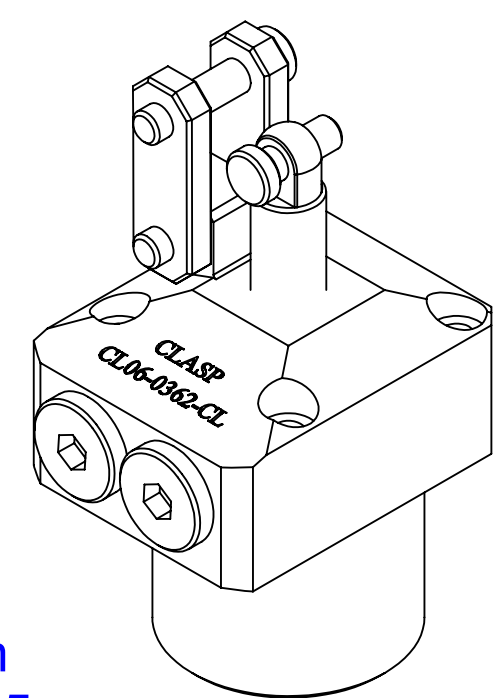
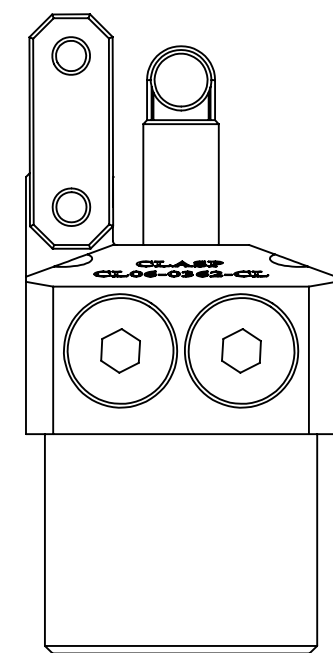
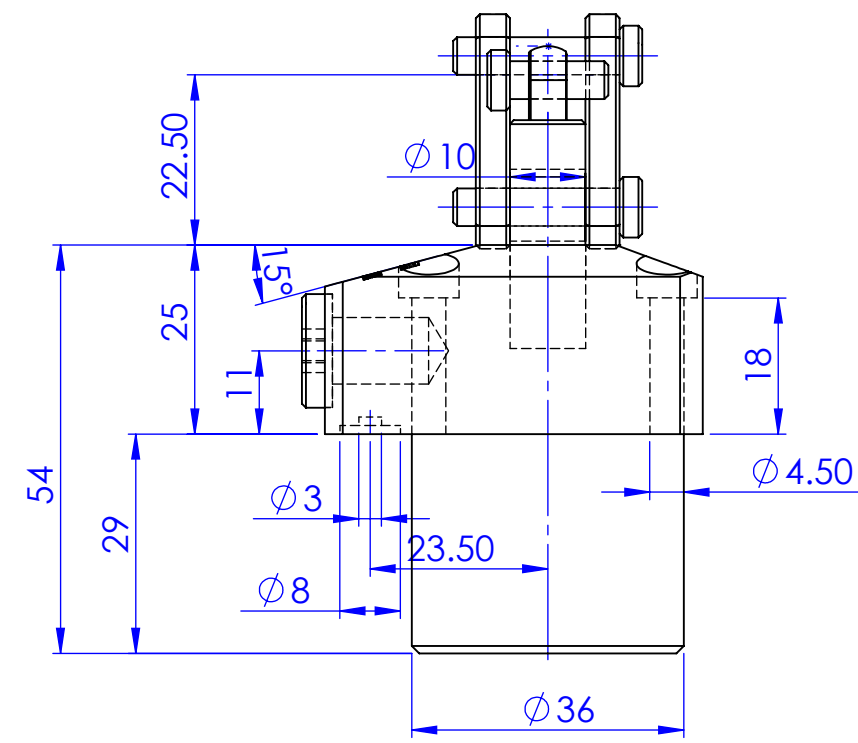
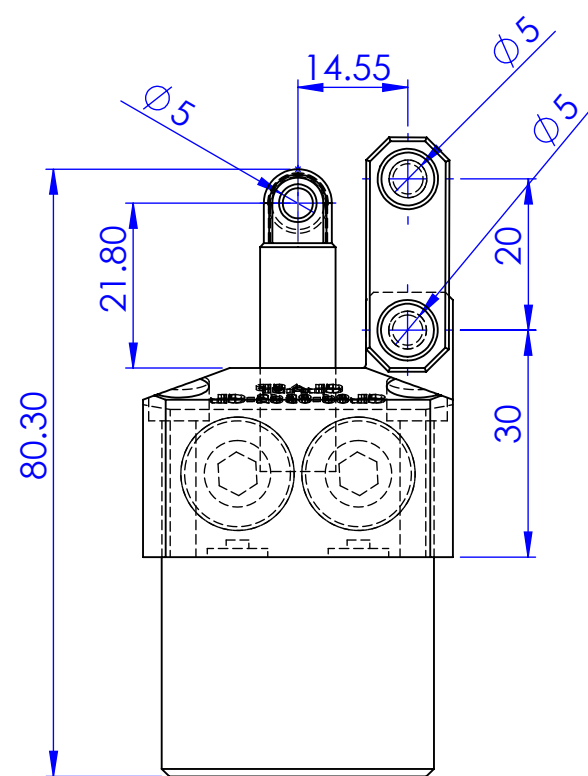
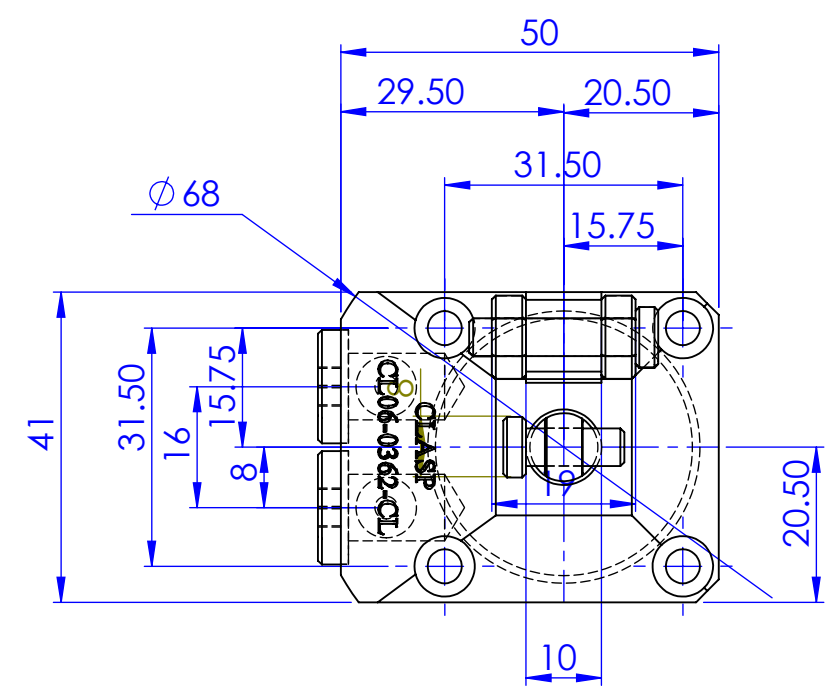


▽ (▽▽)
 DEBURR



CL06-0362-CL
Bore dia - 22mm
Piston dia - 10mm
Full stroke -18.5mm
Locking stroke - 15.5mm
Lock cyl.area - 3.8cmsq



General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	ZONE	SCALE 1:1	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6		MATERILAS	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11		
												GROUP No:-	WEIGHT
												LINK	0.72kg
												Qty.	Casting/forging/ welding drg.no
Drawn	Prabhakar	DESCRIPTION											
Checked	Prabhakar	DESCRIPTION											
Approved	19/09/21	CL06-0362-CL										Drawing NO	
Date	19/09/21												
Clamping elements type	CLASP BANGALORE-72											SHEET: 1 of 1	Sheet No: 1/1