



B01C-950-M
Bore dia -100mm
Piston dia - 60mm
Full stroke -50mm
Lock cyl.area - 78.5cmsq

Surface Finish																ZONE	SCALE 1:1	PROJECTION 		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100				MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					--			
																	GROUP No:—		WEIGHT	
																	Block		Wt.Kgs	
			DESCRIPTION												Qty. 01 Drawing NO			Casting/forging/ welding drg.no		
Drawn	Prabhakar	DESCRIPTION																		
Checked	Prabhakar	B01C-950-M																		
Approved	19/09/21	Block cylinder																		
Date	19/09/21																			
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1			Sheet No: 1/1		

General Tolerance where not specified									
Liner – length or Diameter					Angular-length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°