

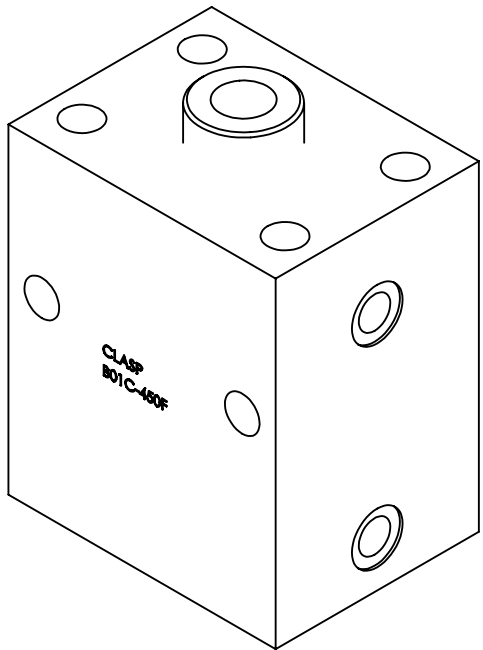
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DEBURR

CLASP
B01C-450F

Ø 13 THRU

B01C-450-F
Bore dia - 50mm
Piston dia - 32mm
Full stroke -50mm
Lock cyl.area - 19.625cmsq



Surface Finish														ZONE	SCALE	1:1	PROJECTION		
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100			MATERILAS	— —		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12							
																GROUP No:—		WEIGHT	
																Block		Wt.Kgs	
		DESCRIPTION													Qty.	Casting/forging/ welding drg.no			
Drawn	Prabhakar	B01C-450-F Block cylinder													01				
Checked	Prabhakar																		
Approved	19/09/21														Drawing NO				
Date	19/09/21																		
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1			
																		Sheet No:	
																		1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°