



SC08-0751-R
Bore dia - 55mm
Piston dia - 36mm
Swing stroke 90° - 17mm
stright stroke - 12mm
Full stroke - 29mm

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish	▽▽▽	▽▽	▽	▽	~	ZONE	SCALE	1:1	PROJECTION
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9
Drawn	Prabhakar	DESCRIPTION						Qty.	WEIGHT
Checked	Prabhakar	DESCRIPTION						01	Wt.Kgs
Approved	19/09/21	SWING CYLINDER							Casting/forging/ welding drg.no
Date	19/09/21	SC08-0751-R						Drawing NO	
Clamping elements type	CLASP						SHEET: 1 of 1		Sheet No:
	BANGALORE-72								1/1

DEBURR