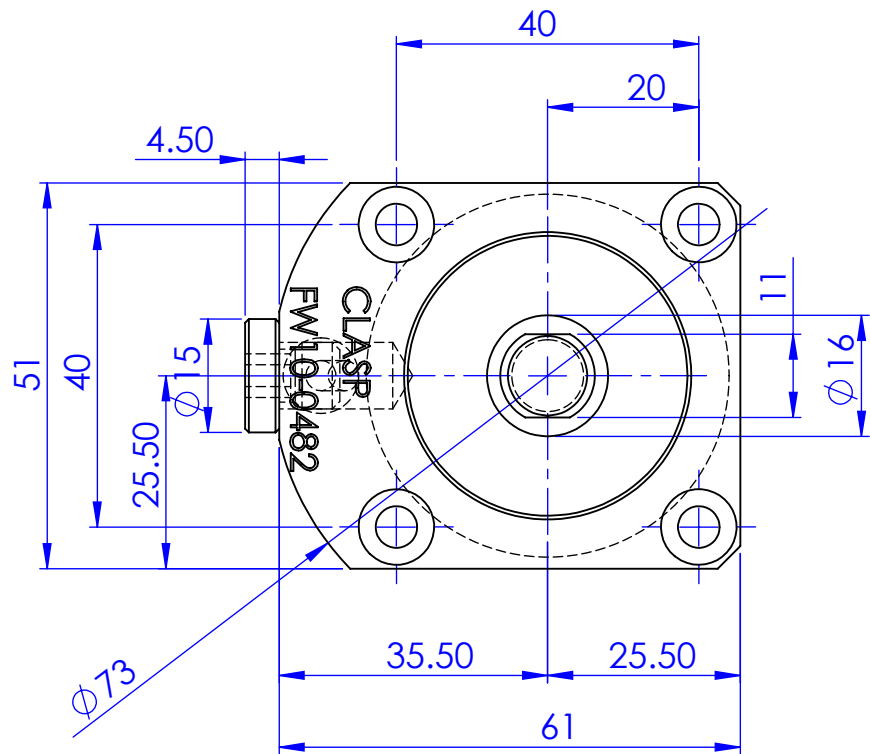
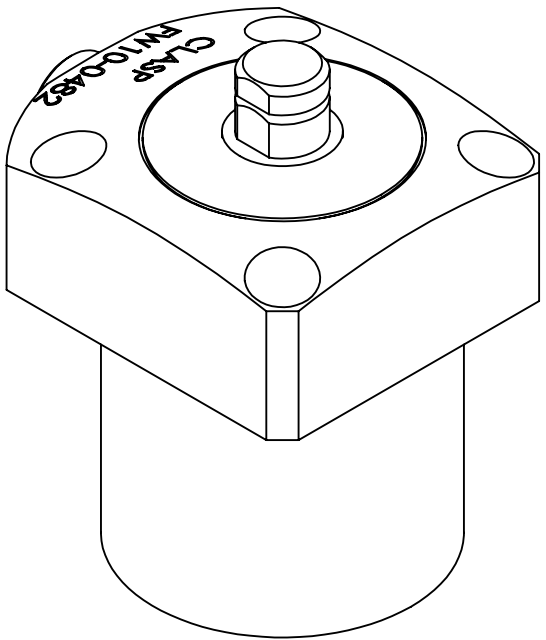
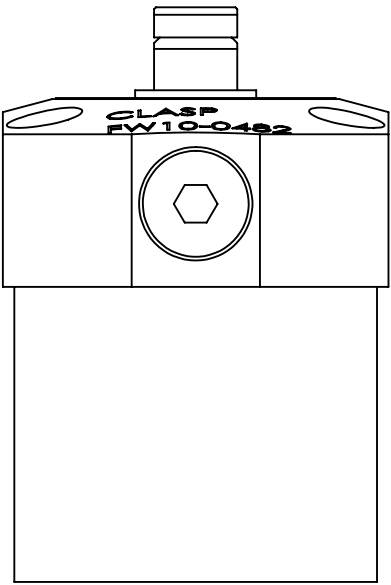
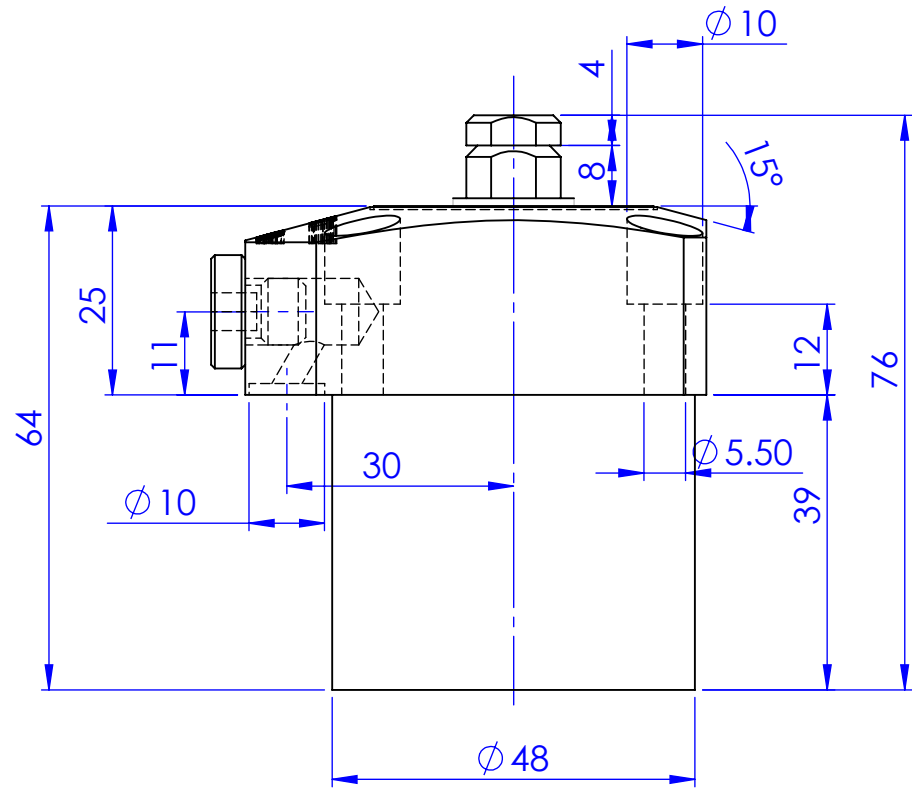
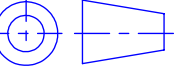


DEBURR



FW10-0482  
Plunger Stroke - 10mm  
Support force @70bar - 9.5KN

Surface Finish	▽▽▽			▽▽			▽			▽			~			ZONE	SCALE	1:1	PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	3.2	4.0	5.0	6.3	8.0	10		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12								
																		GROUP No:—	WEIGHT	
																		FW10	Wt.Kgs	
		DESCRIPTION													Qty.	Casting/forging/ welding drg.no				
Drawn	Prabhakar	DESCRIPTION																		
Checked	Prabhakar	<b>FW10-0482</b> <b>Work support</b>													01					
Approved	19/09/21																			
Date	19/09/21														Drawing NO					
Clamping elements type	<b>CLASP</b> <b>BANGALORE-72</b>													SHEET: 1 of 1		Sheet No: 1/1				

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°