



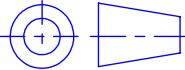


TC03-M242-L  
Bore dia - mm  
Piston dia - mm  
Stroke - 20mm  
Area - 1.5cmsq

Surface Finish													ZONE		SCALE	1:1			
Ra Value $\mu\text{m}$	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	50	100						
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12				MATERILAS	EN8		
																GROUP No:—	WEIGHT		
																TOC	Wt.Kgs		
			DESCRIPTION													Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																
Checked	Prabhakar		<b>T03C-M242-L Threaded pusher</b>													01			
Approved	19/09/21															Drawing NO			
Date	19/09/21		<b>CLASP BANGALORE-72</b>													SHEET: 1 of 1		Sheet No: 1/1	
Clamping elements type																			

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°