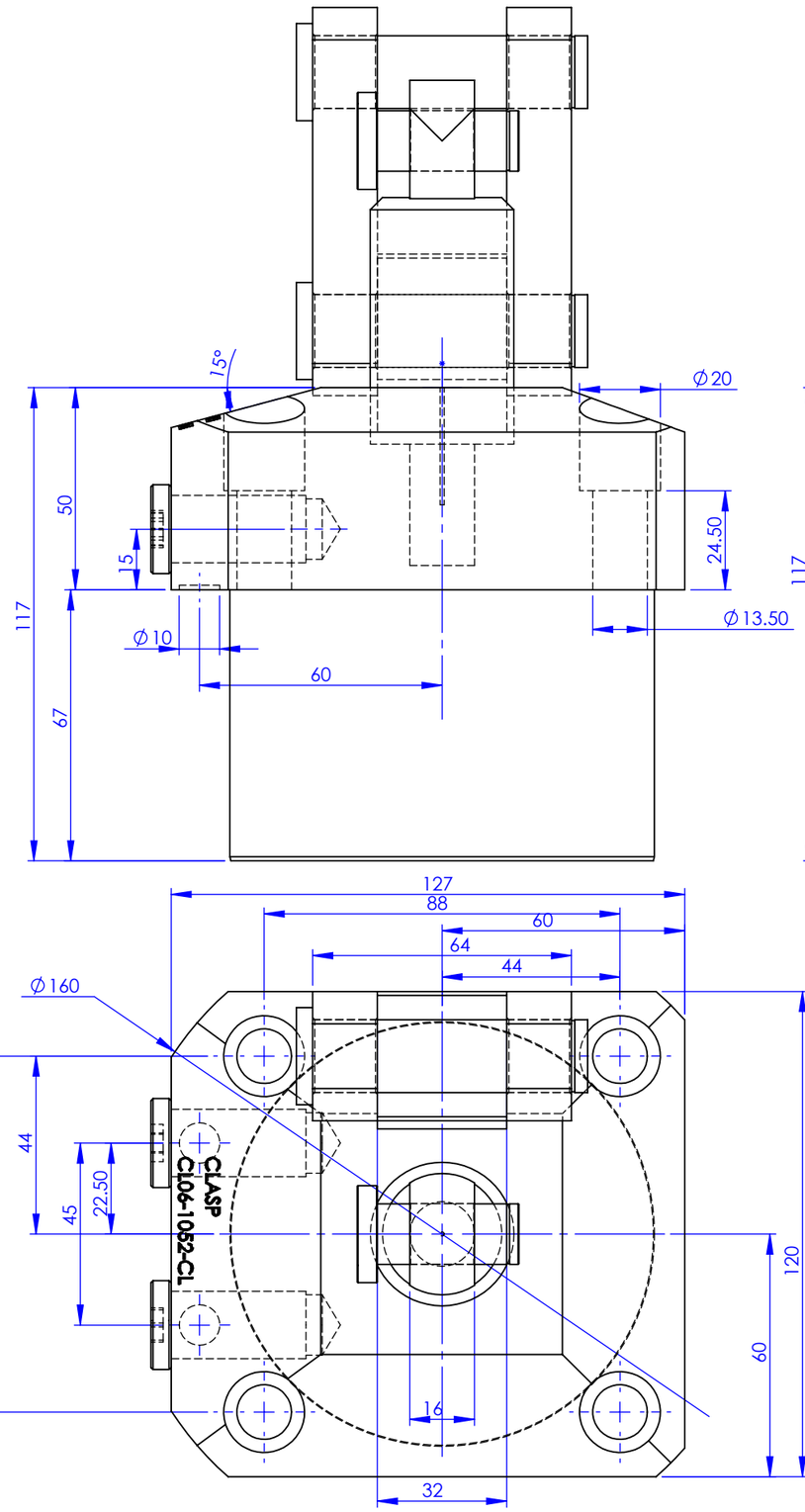

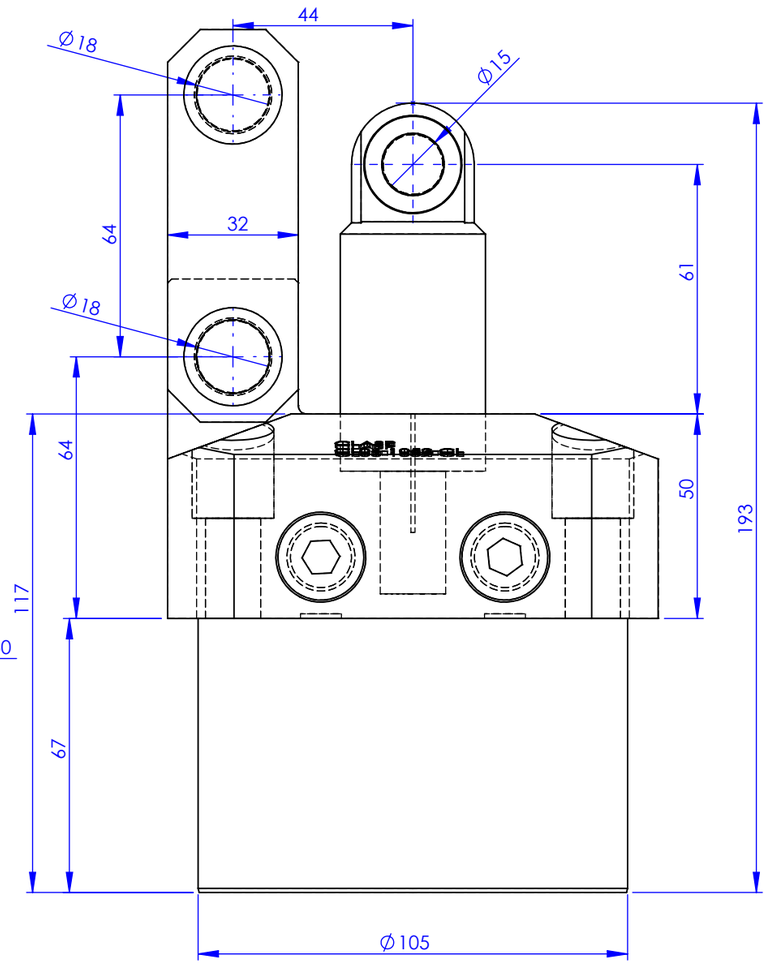

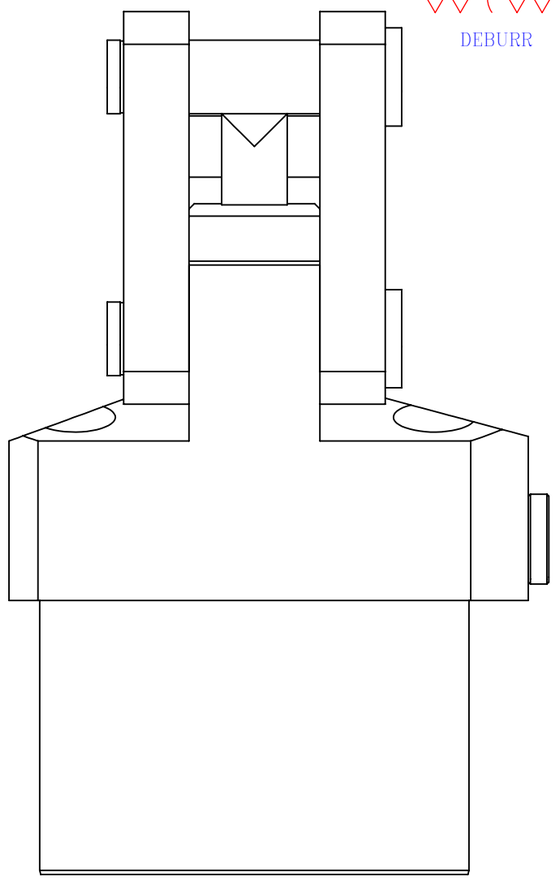

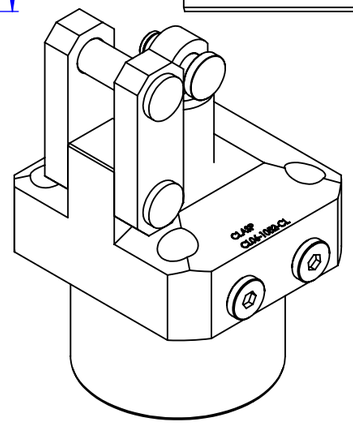

CL06-01051-CR

Bore dia - 80mm
Piston dia - 36mm
Full stroke -49mm
Locking stroke -46mm
Lock cyl.area -44.2cmsq

Surface Finish													ZONE	SCALE 1:1	PROJECTION
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50 100		MATERILAS	
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12		GROUP No:- LINK	WEIGHT 10.2KG
														Qty.	Casting/forging/ welding drg.no
														Drawing NO	

		DESCRIPTION
Drawn	Prabhakar	DESCRIPTION
Checked	Prabhakar	**CL06-01051-CR**
Approved	19/09/21	
Date	19/09/21	
Clamping elements type		**CLASP BANGALORE-72**

SHEET: 1 of 1 — Sheet No: 1/1

Genaral Tolerance where not specified									
Liner – length or Diameter					Angular–length of shoter side of the angle				
0.5–6	6–30	30–120	120–315	315–1000	1000–2000	Upto 6	6–30	30–120	120–400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30'	±10'	±20'