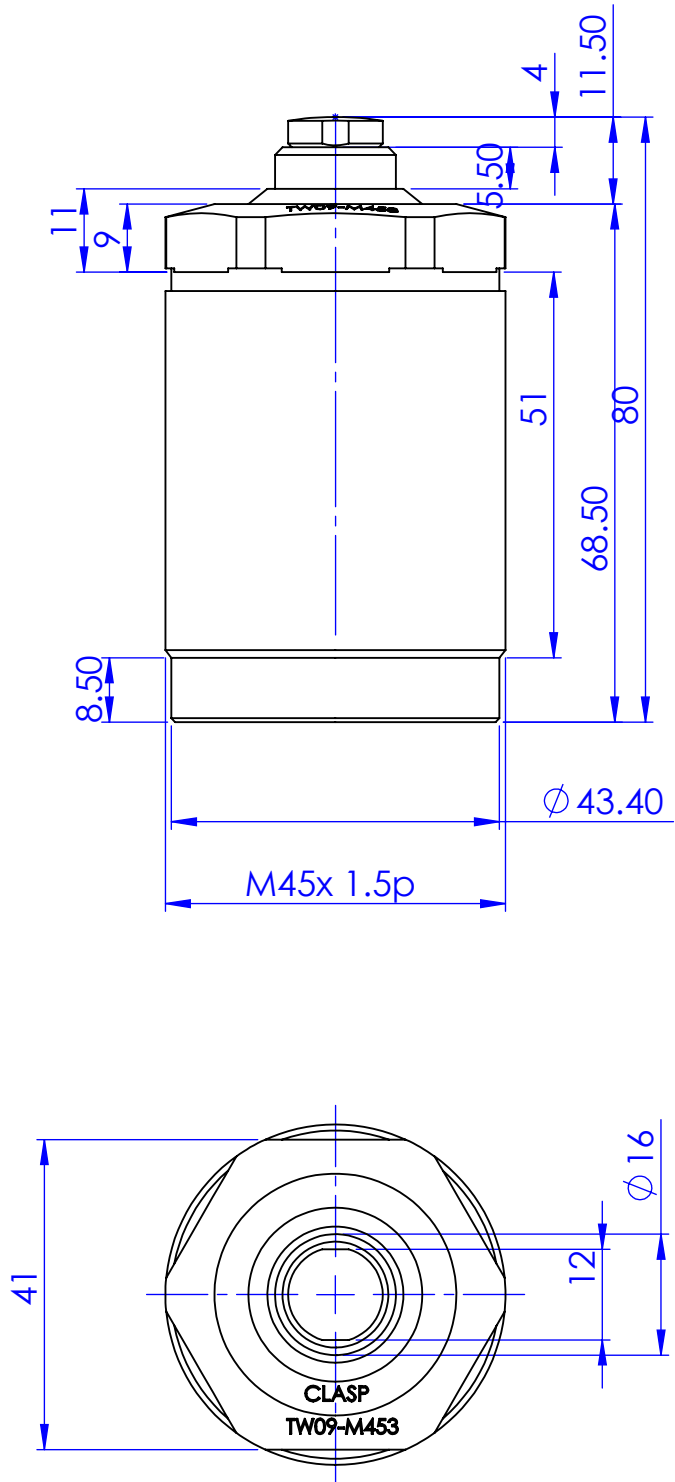





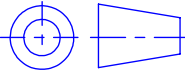


▽▽ (▽▽▽)
DEBURR



TW09-M451
Plunger Stroke - 20mm
Support force @70bar - 9.5KN

Surface Finish																ZONE	SCALE	1:1	PROJECTION	
Ra Value µm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	3.2	4.0	5.0	10	MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11				N12		--			
																	GROUP No:--		WEIGHT	
																		TW09	Wt.Kgs	
			DESCRIPTION														Qty.	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION														01			
Checked	Prabhakar		TW09-M451 Thread body work support														Drawing NO			
Approved	19/09/21																			
Date	19/09/21		CLASP BANGALORE-72														SHEET: 1 of 1		Sheet No:	
Clamping elements type																				

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°