




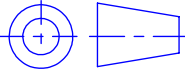


TC03-M221-M
Bore dia - mm
Piston dia - mm
Stroke - 10mm
Area - 1.1cmsq

Surface Finish																ZONE	SCALE		
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.2	1.6	2.5	5.0	10				1:1	MATERILAS		
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					EN8	GROUP No:— TOC	WEIGHT Wt.Kgs
			DESCRIPTION													Qty. 01 Drawing NO	Casting/forging/ welding drg.no		
Drawn	Prabhakar		DESCRIPTION																
Checked	Prabhakar		T03C-M221-M Threaded pusher																
Approved	19/09/21																		
Date	19/09/21																		
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1		Sheet No: 1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°